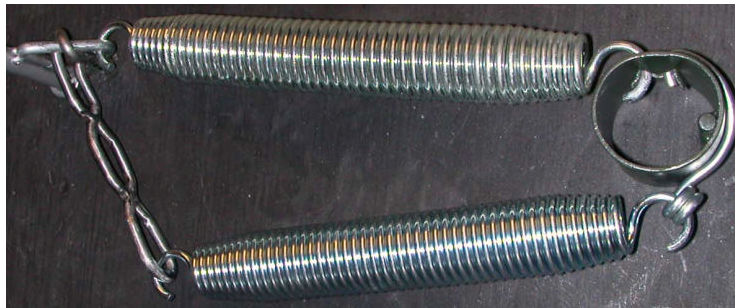


**JumpSport®**

&

**AlleyOop®  
SPORTS**

V-Ring  
attached to  
trampoline  
mat



Cut away  
side-view of  
trampoline  
frame  
(top rail)

## PowerBounce User's Manual for 10' x 17' JumpSport and AlleyOop Sports Rectangular Trampolines

Power-Pack 56R

### **⚠ WARNING**

**Read these materials prior to assembling and using this trampoline**

- 1) PowerBounce™ Kit to be used only with designated JumpSport and AlleyOop Sports trampolines.
- 2) Use of a JumpSport or AlleyOop Sports Safety Enclosure is **STRONGLY** recommended.
- 3) Follow all warnings and safety tips provided with your trampoline and safety enclosure.



DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death, even when landing in the middle of the bed.



DO NOT allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury.

Use trampoline only with mature, knowledgeable supervision.



DO NOT attempt to jump over the barrier.



DO NOT intentionally rebound off the barrier.

DO NOT hang from, kick, cut or climb on the barrier.

**The maximum user weight is 350 pounds  
with PowerBounce installed.**

JumpSport, Inc.  
2055 South 7th Street, Suite A  
San Jose, CA 95112 U.S.A.

408-213-2551  
[www.jumpsport.com](http://www.jumpsport.com)

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Version 1.0

P/N: TR-INS-A-0941 Revision 1

PowerBounce Power-Pack 56R P/N: TR-POW-KX-0945

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All other brand or product names are trademarks or registered trademarks of their respective companies or organizations.

## Patents

This product includes technology associated with one or more of the following U.S. Patents:

No. 6,053,845

No. 6,261,207

No. 6,840,891

No. 6,846,271

Additional Patents Pending.

## How to Contact Customer Support

Should you require customer service or technical support for your PowerBounce Kit, please contact JumpSport's Customer Service department at:

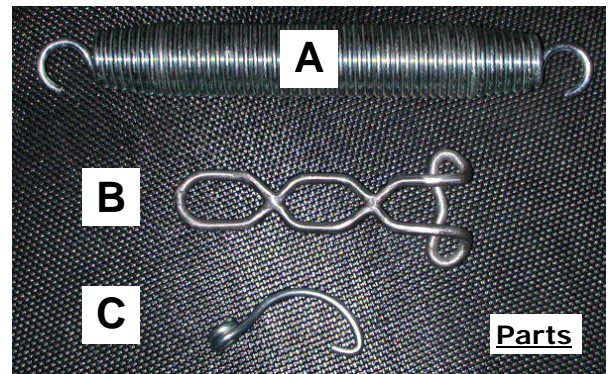
408-213-2551

8:00am—5:00pm Monday through Friday, Pacific Time

## **Familiarize yourself with the parts**

Each PowerBounce Assembly is comprised of three parts:

- A) PowerSpring
- B) PowerArm
- C) PowerHook



### **Step 1:**

Locate and become familiar with where the PowerBounce (PB) Assemblies will be installed:

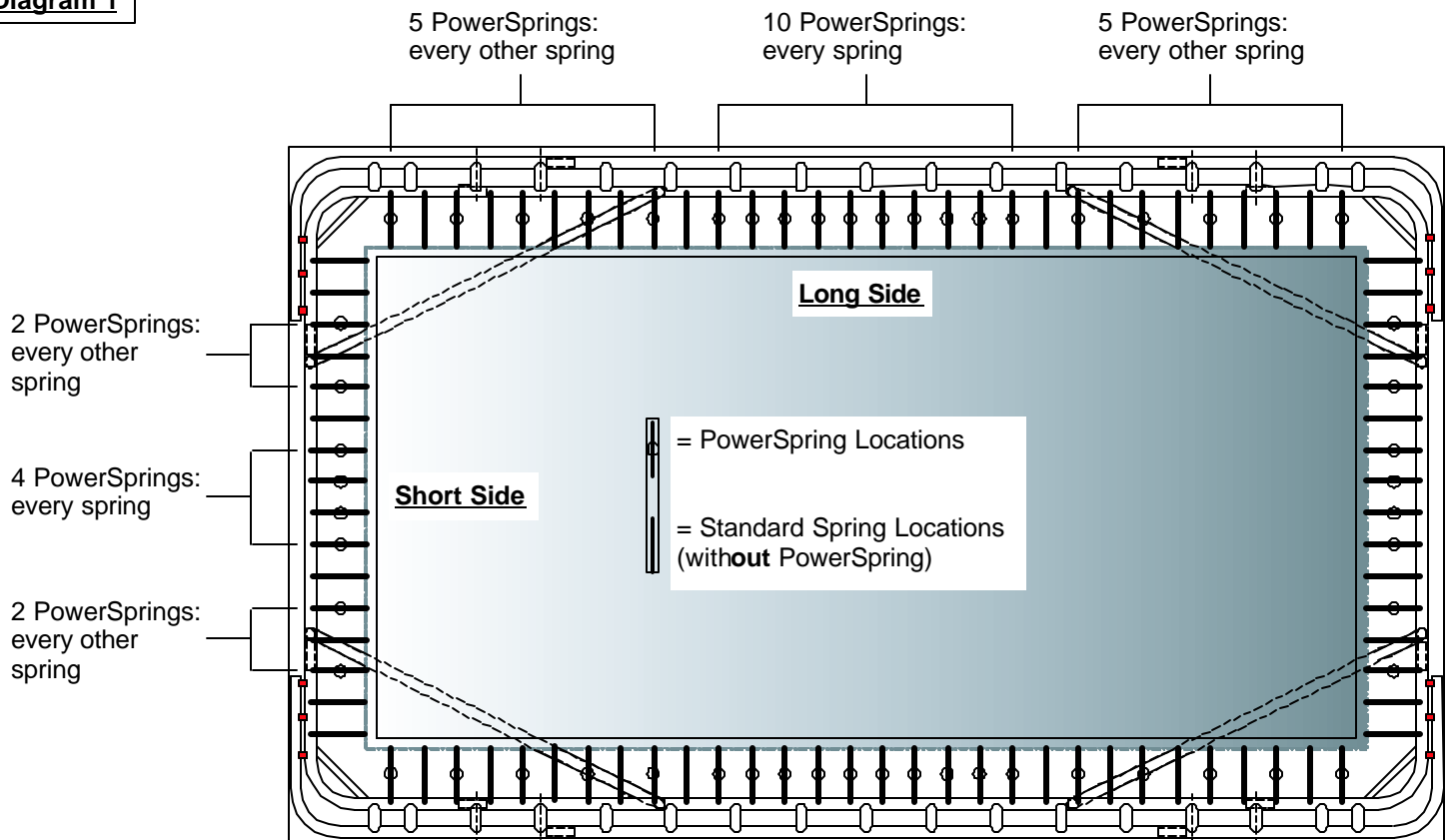
The Long Sides of the trampoline will have a total of 20 PB Assemblies installed on each side:

- 10 are installed along the middle, on every spring
- 5 are installed on either side of the first 10 springs, on every other spring (see Diagram 1 below)

The Short Sides of the trampoline will have a total of 8 PB Assemblies installed on each side:

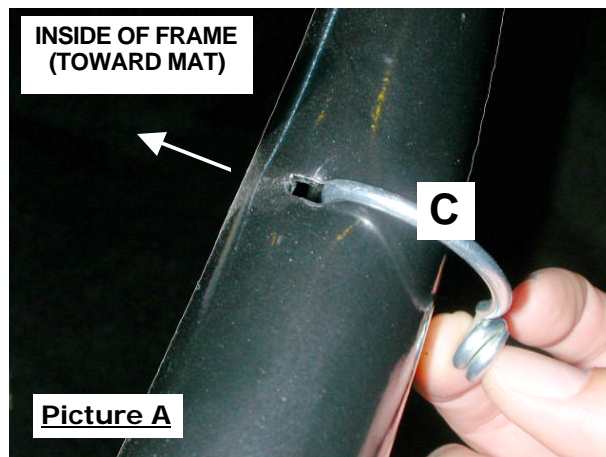
- 4 are installed along the middle, on every spring
- 2 are installed on either side of the first 4 springs, on every other spring (see Diagram 1 below)

**Diagram 1**



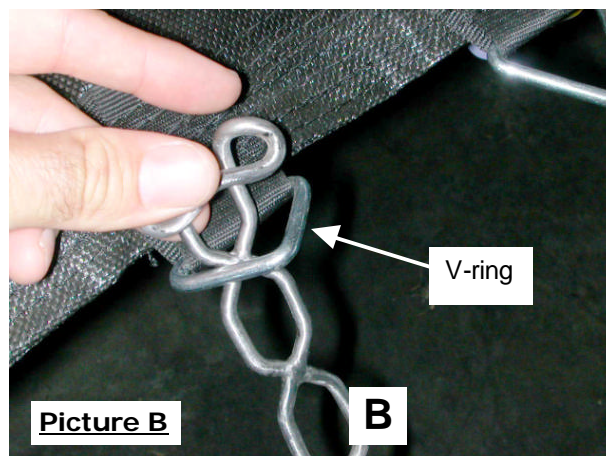
## Step 2:

Completely remove the existing spring from one PB location.



## Step 3:

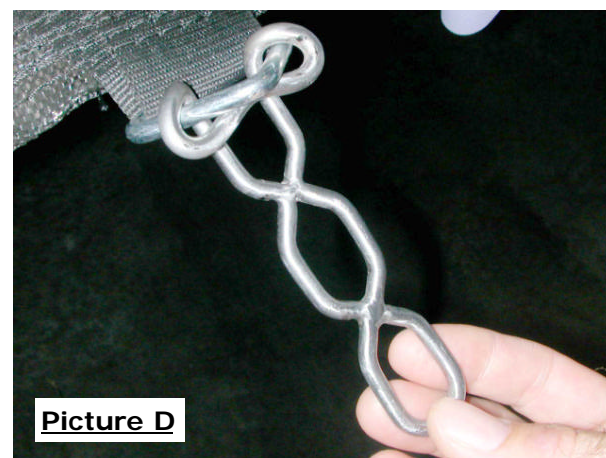
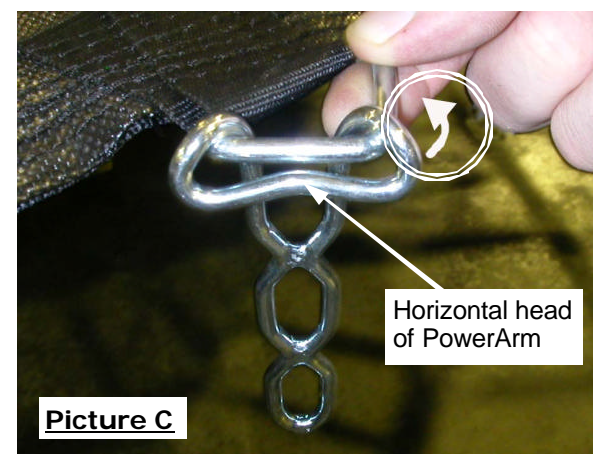
Install the PowerHook (C) into the spring notch on the frame. The PowerHook will hang outward, away from the trampoline mat (see Picture A).



## Step 4:

Insert the PowerArm (B) into the V-ring. The horizontal head (top) of the PowerArm should be installed around the tip (point) of the V-ring so that it will be held in place (see Pictures B and D). Position the head of the PowerArm along one side of the V-ring and rotate into place around the tip of the V-ring (see Picture C). The PowerArm will be installed firmly in place.

**IMPORTANT:** The horizontal head needs to go **under** the tip of the V-ring (see Picture D). If you can push the PowerArm up through the V-ring, then the PowerArm is not installed correctly. Repeat Step 4, and see Pictures D and E for how the PowerArm will look when correctly installed.

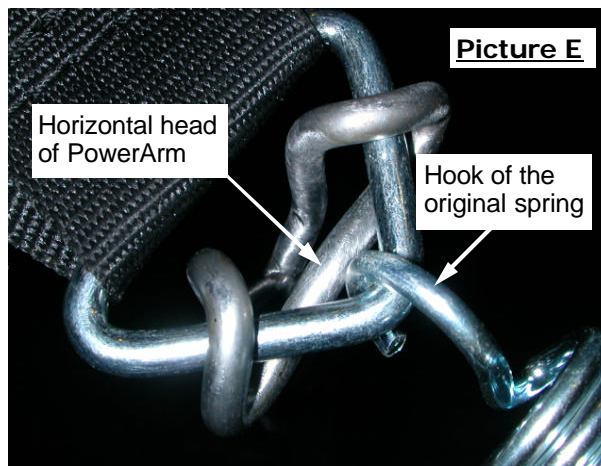




## Step 5:

Reinstall the original spring so that the PowerArm is held in place by the hook of the original spring (see Pictures E and G).

**Note:** The horizontal head of the PowerArm will be situated **below** the Vring. The hook of the original spring will be situated **between** the Vring and the horizontal head of the PowerArm (see Pictures D and E).



## Step 6:

Connect the PowerSpring (A) to the loop on the end of the PowerHook (C) (see Picture F). The hook of the PowerSpring should be pointing down towards the ground.

Connect the opposite end of the PowerSpring to the bottom loop of the PowerArm (Standard Setting. See Picture G).

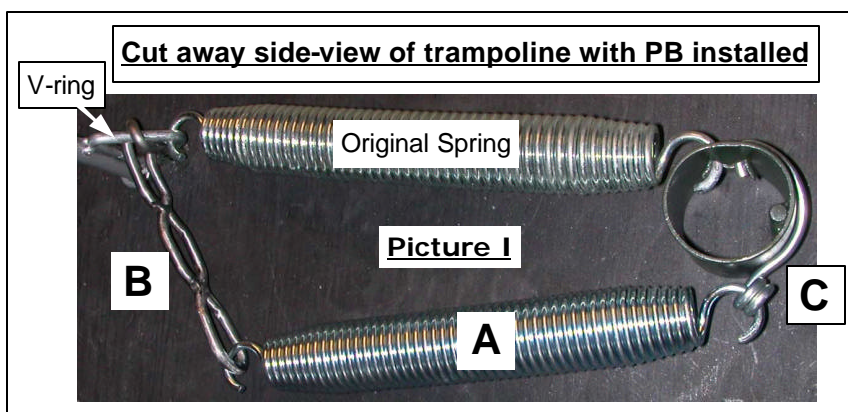
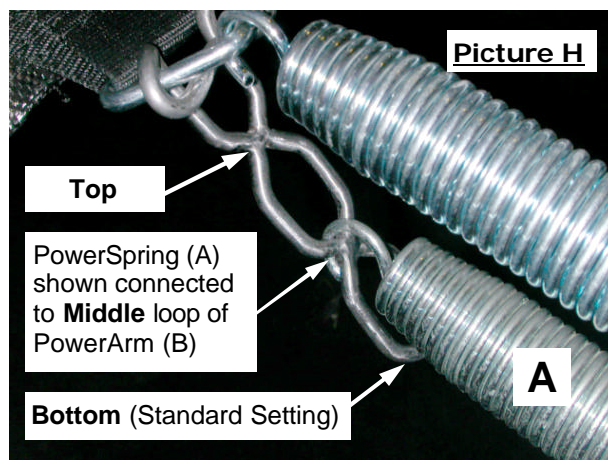
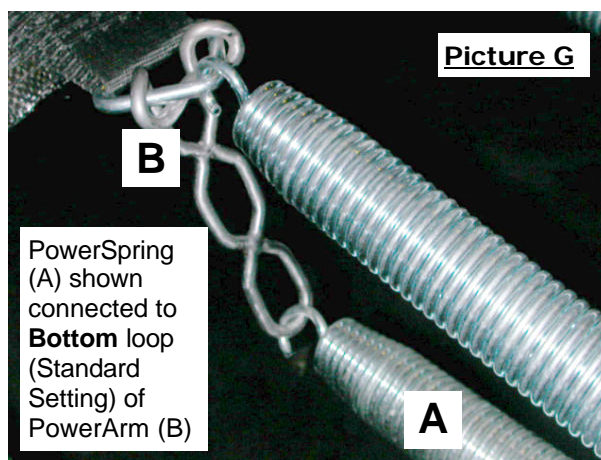
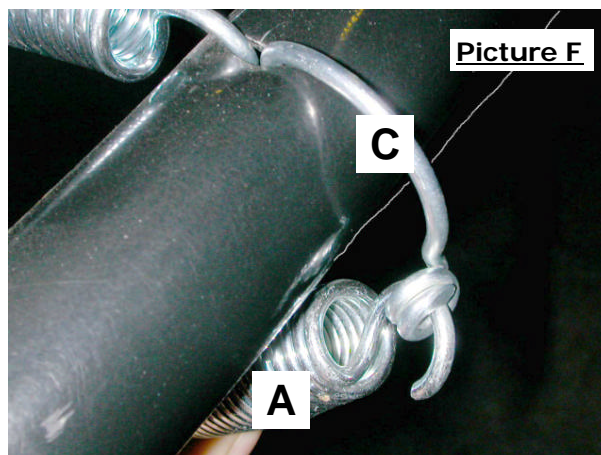
**Note:** For jumpers over 225 lbs or if a firmer feel is desired, connect the PowerSpring to the middle or top loop of the PowerArm (see Picture H).

Repeat Steps 1-6 for each location that a PowerBounce Assembly is to be installed.

**IMPORTANT:** If the PowerArm or the PowerSpring comes loose after jumping, the Power Arm has not been installed correctly. Repeat Steps 2 through 4, and see Pictures D and E for how the PowerArm should look after it is properly installed.

It is your responsibility to familiarize yourself and all users with the WARNING and Use Instructions at the beginning of this manual.

If you have any questions, contact our Customer Service department at 408-213-2551.



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The logo for JumpSport, featuring the word "JumpSport" in a bold, italicized, sans-serif font. The "J" is large and stylized, and the "R" has a registered trademark symbol (®) next to it.

&

The logo for AlleyOop Sports, featuring the word "AlleyOop" in a large, bubbly, sans-serif font with a registered trademark symbol (®) next to it. Below "AlleyOop" are the letters "SPORTS" in a smaller, spaced-out, sans-serif font.

## Limited Warranty

**What is covered by this warranty?** This warranty covers any defects in materials or workmanship on all of the components of the JumpSport / AlleyOop Sports (collectively referred to here as "JumpSport") PowerBounce PowerPack 56R, and is extended exclusively to the original retail purchaser from the original date of purchase. (The PowerBounce PowerPack 56R consists of PowerSprings, PowerArms, and PowerHooks.)

**How long does this coverage last?** Warranty coverage for each component of the PowerBounce system begins from the original date of purchase and only covers the specific PowerBounce system parts as follows:

- PowerSprings - five years
- PowerArms - five years
- PowerHooks - five years

**What will JumpSport do?** If you return the defective part freight prepaid as instructed below, JumpSport will either repair or replace such part, at JumpSport's discretion, and return it to you freight prepaid.

**What is not covered by this warranty?** This warranty does not cover expenses of on-site labor, travel, assembly or disassembly, or other charges associated with the repair or replacement of covered components. This warranty also does not cover any problem that is caused by abuse, misuse, ordinary wear and tear, weathering, acts of God (such as wind and lightning), failure to follow directions, improper installation, or improper maintenance. Rust is a natural occurrence with any outdoor steel product and is likewise not covered by this warranty, to the extent that it does not affect the structural integrity of the part.

JUMPSPORT IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL, OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY LOSS, INCLUDING BUT NOT LIMITED TO ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

**How to get a defective part replaced:**

- 1) Call the JumpSport Customer Service department at 1-408-213-2551 to obtain a Return Authorization number. All returns must be pre-authorized.
- 2) Send the part(s) to the designated service center freight prepaid, along with a copy of your original sales receipt and a brief written description of the problem, including how it occurred.
- 3) After inspecting the returned part(s), JumpSport will make a final determination whether the part is covered by this warranty. We reserve the right to examine photographs or physical evidence concerning parts claimed to be defective prior to making a final determination concerning the claim. A repaired or replacement part will be returned to you. Please allow 3 to 4 weeks for delivery.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

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**408-213-2551**

**<http://www.jumpsport.com>**