

14ft DoubleBed Trampoline System User's Manual

Assembly, Installation, Care, Maintenance, and Use
Instructions

WARNING

**Read these materials prior to assembling and using this
trampoline and Trampoline Enclosure**



DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death, even when landing in the middle of the bed.



DO NOT allow more than one person on the trampoline. DO NOT allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury.

Use trampoline only with mature, knowledgeable supervision.



DO NOT attempt to jump over the barrier.



DO NOT intentionally rebound off the barrier.

DO NOT hang from, kick, cut or climb on the barrier.

The maximum user weight is 300 pounds. This trampoline is not recommended for use by children under six years of age.

Retain address information for future use.

JumpSport, Inc.
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Instruction Manual P/N: INS-P-10064B

AlleyOop 14ft DoubleBed Trampoline System P/N: UNA-S-10182A

AlleyOop 14ft DoubleBed PowerBounce Trampoline System P/N: UNA-S-10184A

Trademarks

JumpSport®, AlleyOop Sports®, DoubleBed™, PowerBounce™, Sure-Lok™, ProFlex™ Basketball Set, Game and Party Pak™, SureStep™ Trampoline Ladder, and BounceBoard Extreme™ are trademarks of JumpSport, Inc.

All other brand or product names are trademarks or registered trademarks of their respective companies or organizations.

Patents

This product includes technology associated with one or more of the following U.S. Patents:

No. 6,053,845

No. 6,261,207

No. 6,840,891

No. 6,846,271

Additional Patents Pending.

How to Contact Customer Support

Should you require customer service or technical support for your AlleyOop 14ft DoubleBed Trampoline System, please contact AlleyOop Sports' Customer Service department at:

408-213-2551

8:00am—5:00pm Monday through Friday, Pacific Time



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Congratulations on purchasing an AlleyOop Sports Trampoline Safety System! We sincerely believe that you have purchased the finest round trampoline on the market. It has been engineered with safety, durability, and performance in mind. As a result, this product features our DoubleBed mat system and our Sure-Lok rail system.

Safe use of a trampoline also requires adequate knowledge of technique, as well as what *not* to do. Please read this manual thoroughly for key points of safety.

Trampolines, being rebounding devices, propel the performer to unaccustomed heights and into a variety of body movements. Therefore, it is emphasized that all purchasers, and all persons using the trampoline, become familiar with the rules for safe use. Misuse and abuse of this trampoline is dangerous, and can cause serious injuries. The purchaser/user of this piece of equipment is assuming a degree of risk for which AlleyOop Sports cannot be responsible.

Read this information thoroughly before allowing the trampoline to be used. Keep this manual available for your review, and for review by all potential users. If there are questions please call AlleyOop Sports for further explanation.

Caution

AlleyOop Sports trampolines are designed exclusively for the home backyard market. Many users of our trampolines are children, and therefore need close supervision and rules to follow while playing on the trampoline. These rules must be enforced by whomever is responsible for the care of the children. It is strongly recommended that the buyer of this product go over the rules and recommendations in the packet of information supplied, including those in this manual. It is also strongly recommended that these rules and recommendations be supplemented with those of your own, for example: the time that jumping is allowed, when neighbors can visit, and so on. These rules and recommendations should be reviewed with anyone who is going to jump on the trampoline. If it is possible, review these rules with the parents or guardians of any visitors who may be jumping on the trampoline. See *Safety Rules* (under the *Use Instructions* section) for more information.

Recommended weight limitation is no more than 300 pounds. Persons at, or near this weight should test the resiliency of the springs prior to extensive bouncing. Do this by jumping lightly on the mat. If the resiliency appears to be weak (mat does not lift the individual when light jumps are made), discontinue bouncing immediately, take off the springs and inspect them. If the springs appear to be stretched out of shape, the mat should not be put back on until the springs have been replaced. Be sure to check the mat for any areas that need re-stitching, or V-rings that may need replacing.

We also urge you to not keep any ladder, step stool, or other climbing device next to the trampoline when use of the trampoline is not supervised by an adult. This precaution helps to prevent access to the trampoline by individuals that are too small, or do not have the physical strength necessary to jump on a trampoline without having the proper supervision.

Introduction

AlleyOop ProFlex Basketball Set

Let's face it, kids have to look up a lot: at parents, teachers, and bigger brothers/sisters. With the **AlleyOop ProFlex Basketball Set**, look down for a change!

Whether you are into practicing your outside shot or improving your up-close game, the **ProFlex Basketball Set** is a fun way to avoid homework. Heck, athletic scholarships pay for college too!



- Our most popular accessory!
- Easily installed to your safety enclosure
- Set includes basketball

Don't miss out on these fun accessories and more at www.jumpsport.com !

Game & Party Pak

Bring the party to your trampoline! The **Game & Party Pak** is a great way to take turns and have fun participating in games while you are waiting.

Convince your parents that games provide the "structure" you need in your life, and that the **Game & Party Pak** is just the solution. Plus, you can tell them the Party Pak does big words like:

- Enhances Athletic Building Blocks
- Develops Agility, Stamina, Balance, Coordination
- Improves Spatial Awareness

(They won't be able to turn you down!)



Set Includes:

- Illustrated book of 20 games
- 3 soft balls
- 4 shock cords
- 1 box of sidewalk chalk
- Hours of fun!

Assembly and Installation Instructions

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Preparation

Before you begin assembling your AlleyOop 14ft DoubleBed Trampoline System, make sure your trampoline is in a proper location.

Trampoline Placement



Caution: When deciding on where to place your trampoline, consider the following:

WARNING

Overhead Clearance

Adequate overhead clearance is essential. A minimum of 24 feet from ground level is recommended. Provide clearance for wires, tree limbs, and other possible hazards.

Lateral Clearance

Lateral clearance is essential. Place the trampoline and trampoline enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and trampoline enclosure.

Level Surface

Place the trampoline and trampoline enclosure on a level surface before use.

Lighting

Use the trampoline and trampoline enclosure in a well-lighted area. Artificial illumination may be required for indoor or shady areas.

Security

Secure the trampoline and trampoline enclosure against unauthorized and unsupervised use.

Ground Clearance

Remove any obstructions from beneath the trampoline and trampoline enclosure.

Note: The trampoline enclosure is only to be used as an enclosure for a trampoline and the trampoline must be of the appropriate size as covered by the specific enclosure.

Note: The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in the Use Instructions.

It is the responsibility of the purchaser to become familiar with all of the information in this booklet, to convey the warnings to all users, and to enforce AlleyOop Sports' rules for safe use.

This unit is not intended for commercial or public use and is therefore strictly prohibited.

The maximum user weight is 300 pounds.

This trampoline is not recommended for use by children under six years of age.

Assembly and Installation Instructions

Tools (Trampoline)

No tools are required for installation of the trampoline. However, safety glasses and gloves are recommended for safety.

Parts List (Trampoline)

Your 14ft DoubleBed Trampoline System is shipped with the parts shown below. The trampoline parts ship in 3 separate boxes which may arrive on different days. If any parts are missing, immediately call AlleyOop Sports Customer Service at 408-213-2551.

Reference #	Part #	Description	Quantity
1	CAB-P-10116A	Cable tie	1
2	PLC-P-10132A	Warning placard	1
3	RAI-P-10041A	Top rail piece with no leg sockets, "male" and "female" ends, 12 spring notches	4
4	RAI-P-10042A	Top rail piece with 2 leg sockets, 12 spring notches	4
5	LEG-P-10058A	Horizontal leg piece	2
6	LEG-A-10257A	Horizontal leg piece with sticker	2
7	MAT-P-10044A	Mat, 96 V-rings	2
8a	PAD-P-10047A	Frame pad (one piece)	1
8b	BUN-P-10160A	Pad bungee with plastic "T" (fits frame pad)	8
9	PAN-P-10063A	Long panel piece, black mesh screen	4
10	PAN-P-10333A	Short panel piece, black mesh screen	4
11	RAI-P-10055A	Long bottom rail piece with no sockets, 2 "male" ends, 12 spring notches	4
12	RAI-P-10056A	Short bottom rail piece with no sockets, 10 spring notches	4
13	LEG-P-10057A	Vertical leg piece, "t" shaped, 1 spring notch	8
14	SPR-P-10059A	Spring, 8.5 inches	112

Tools (Safety Enclosure)

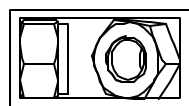
Installation of the safety enclosure requires a 13mm hex wrench and a 5mm Allen wrench, both of which are included in the safety enclosure box (see Reference #15 and #16). An 8 foot A-Frame ladder will be useful for some Steps (use care and follow procedures for use). Safety glasses and gloves are also recommended for safety.

Parts List (Safety Enclosure)

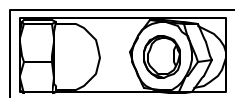
Your 14ft DoubleBed Trampoline System is shipped with the parts shown below. The safety enclosure parts ship in a separate box, which has a smaller box inside of it. If any parts are missing, immediately call AlleyOop Sports Customer Service at 408-213-2551.

Note: Do NOT discard the foam tubing (Reference #28 and #29), as it is used as part of the pole assemblies. It is not just packing material. Do NOT remove any caps from the ends of any of the support poles.

Reference #	Part #	Description	Quantity
15	TOO-P-10158A	Wrench, 13mm hex (fits M8 nuts)	1
16	TOO-P-10159A	Wrench, 5mm Allen (fits M8 bolts)	1
17a	BOL-P-10081A	M8 bolt, Allen head	16
17b	SPA-P-10083A	Pole spacer, black (fits M8 bolt)	16
17c	WAS-P-10082A	Washer (fits M8 bolt)	32
17d	NUT-P-10084A	M8 Nylock nut (fits M8 bolt)	16
17e	NUT-P-10085A	M8 acorn nut, capped end (fits M8 bolt)	16
18	BUN-P-10125A	Long pole bungee, loop at each end 6 feet long	8
19	BUN-P-10126A	Short bungee, loop at one end, hook at other end 1 foot long	8
20	BUN-P-10110A	Bungee T-anchor	16
21	NET-P-10468A	Heavy duty net 47 feet long	1
22	SLE-P-10114A	Pole sleeve, green vinyl	8
23	STR-P-10115A	Pole strap, loop at one end (1 is packaged separately from other 8) 10 1/2 feet long	9
24	CAP-P-10075A	Ball end cap	8
25	POL-A-10239A	Lower support pole, with snap-button	7
26	POL-A-10241A	Lower support pole, with snap-button and sticker	1
27	POL-P-10076A	Upper support pole, notch at one end	8
28	FOA-P-10078A	Long foam tubing (1 tube packed over 1 pole)	8
29	FOA-P-10103A	Short foam tubing (2 tubes packed over 1 pole)	8



← Nylock nut (Ref. #17d)



← Acorn nut (Ref. #17e)

Assembly and Installation Instructions

The following pages contain diagrams, pictures, and written instructions for assembling your 14ft DoubleBed Trampoline System. The “Ref. #” mentioned in many Steps is referring to the “Reference #” column of the parts list on the previous pages.

For installation questions, please contact AlleyOop Sports’ Customer Service department at:

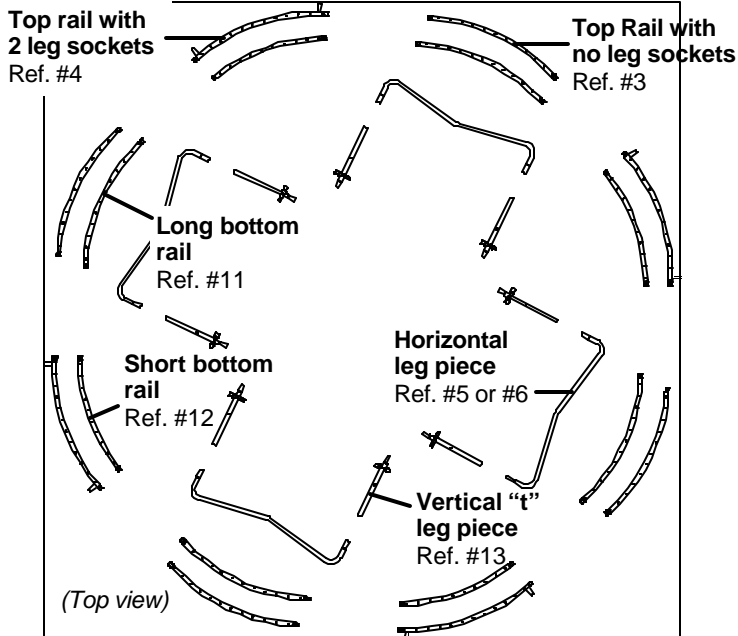
408-213-2551

8:00am—5:00pm Monday through Friday, Pacific Time

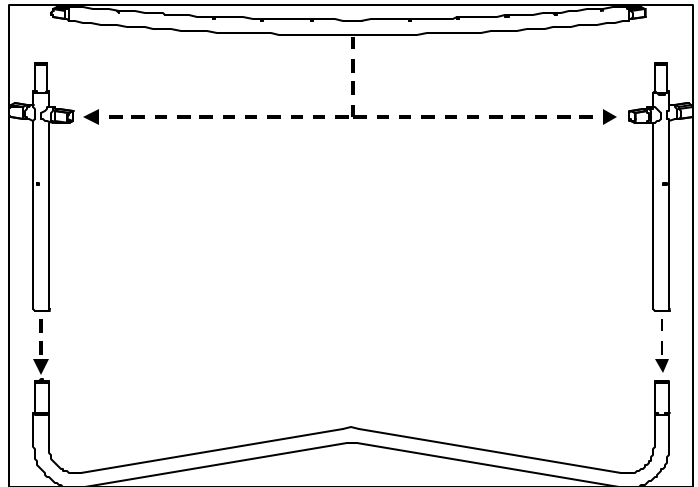


Assembly

Note: We recommend at least 2 people participate in assembling the trampoline. Use pages 8—9 to help with part names and numbers.

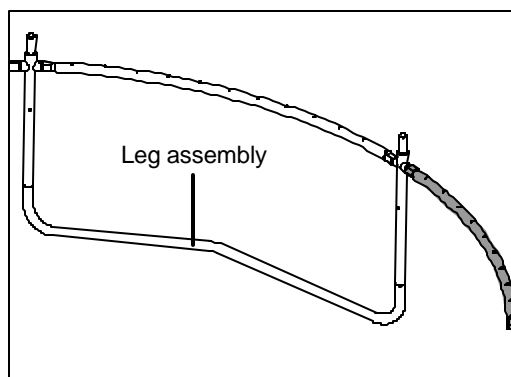


1) Lay all rail and leg pieces in a circle as shown.

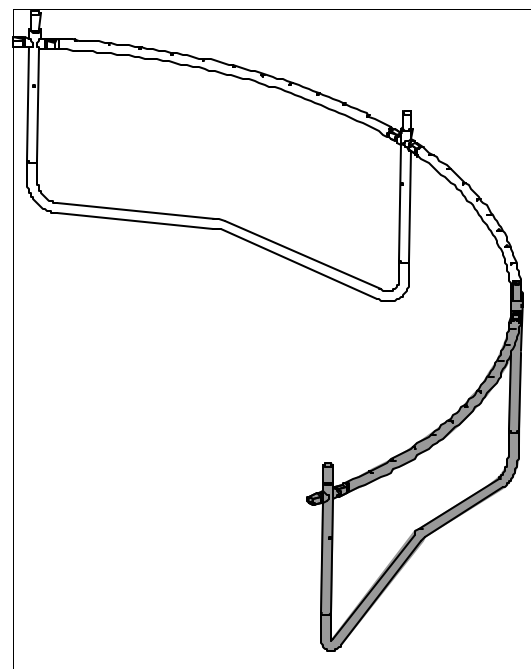


2) Using 1 horizontal leg piece, 2 vertical "t" leg pieces, and 1 long bottom rail piece, build a leg assembly as shown above.

>> Repeat with all remaining leg pieces. When finished, you will have 4 complete leg assemblies.

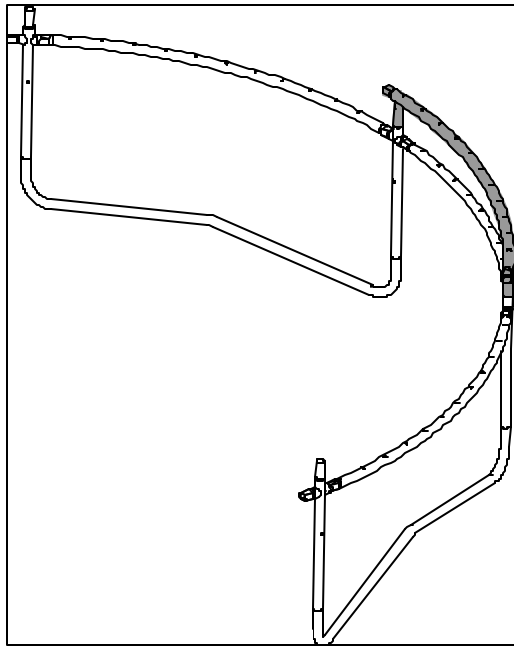


3) Connect a short bottom rail piece to a leg assembly as shown.

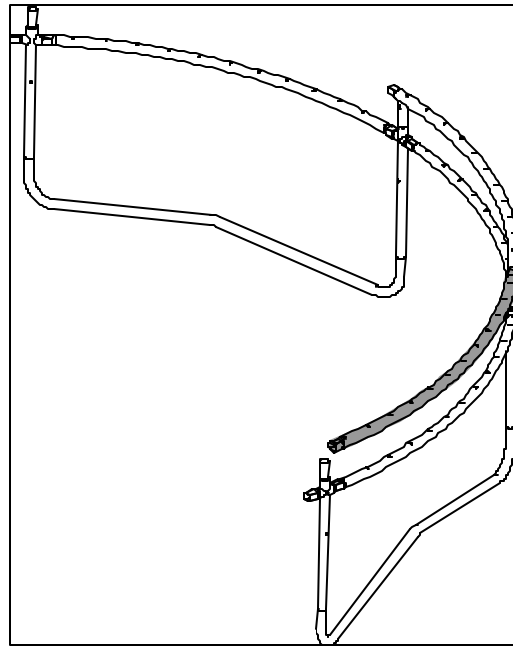


4) Connect another leg assembly to same short bottom rail piece.

Assembly and Installation Instructions

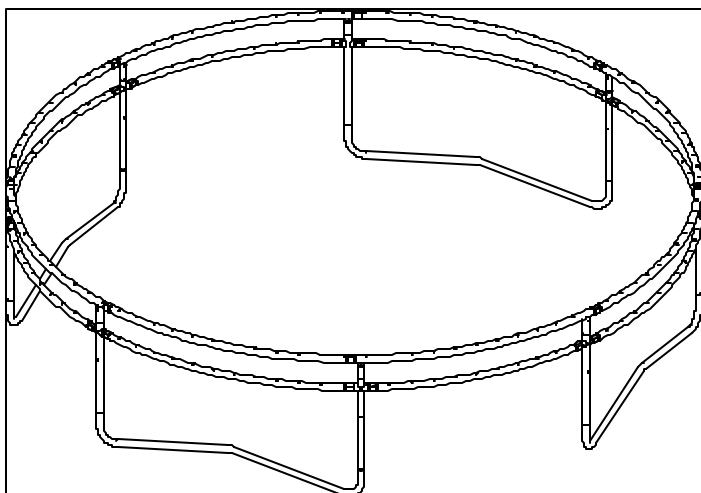


5) Connect top rail with 2 leg sockets.



6) Connect top rail with no leg sockets.

>> Repeat Steps 3 through 6 all the way around until all rail pieces and leg assemblies are connected together.



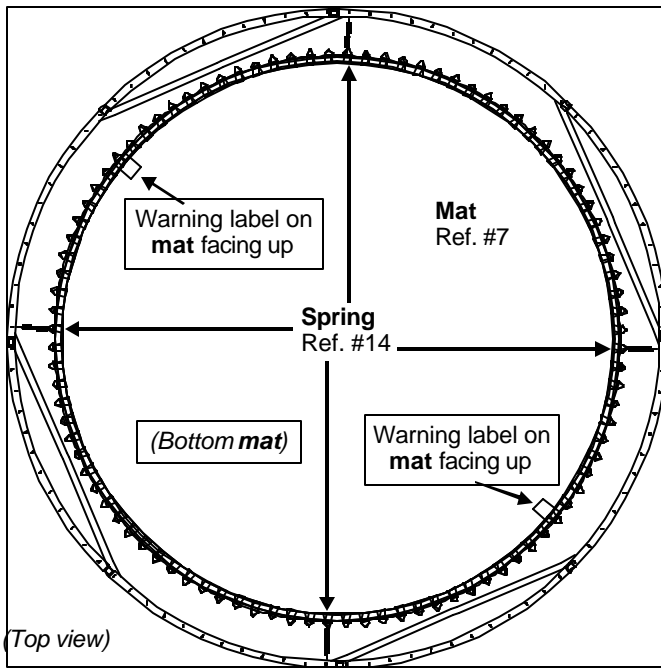
7) Completed frame.



IMPORTANT: Steps 8—14 explain the installation of the top and bottom jumping mats. In the standard configuration, the number of springs were specifically designed to give you the best combination of safety and bounce performance.

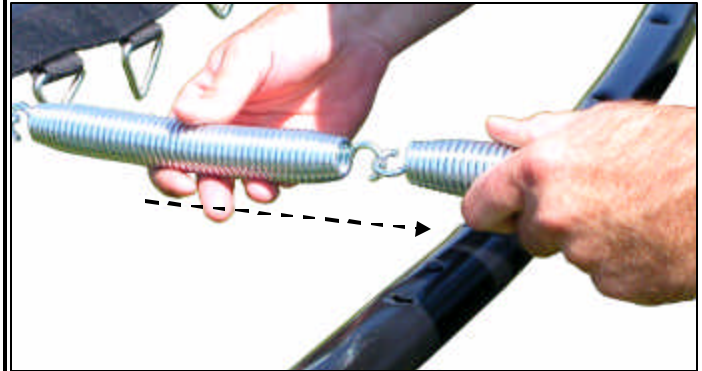
The bottom mat (installed first), will have a total of 48 springs installed.

The top mat (installed second), will have a total of 64 springs installed.

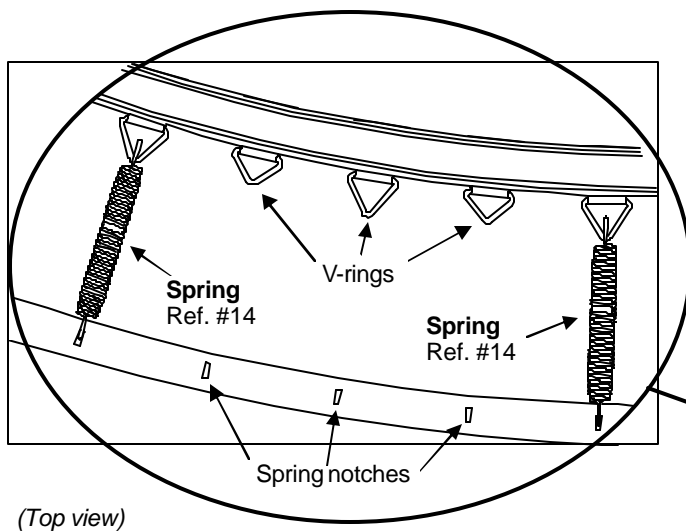


8) Connect one jumping mat to *bottom* rail of trampoline frame using 4 springs. Connect each spring to a V-ring and spring notch, approximately 1/4 circle apart from each other. Warning labels must face up.

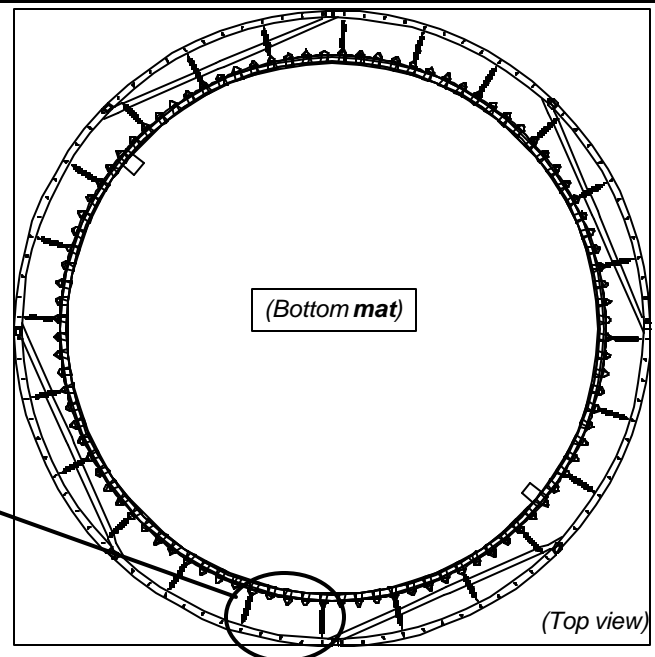
Note: For this Step, the springs do not have to be perfectly spaced. They are to help keep tension on the mat while you attach the remaining springs.



TIP: To aid with pulling each spring toward you and hooking it into the notches on the frame, use a second spring as a tool to hook onto the one you are pulling. This will give you more leverage and make pulling the springs to the notches much easier.



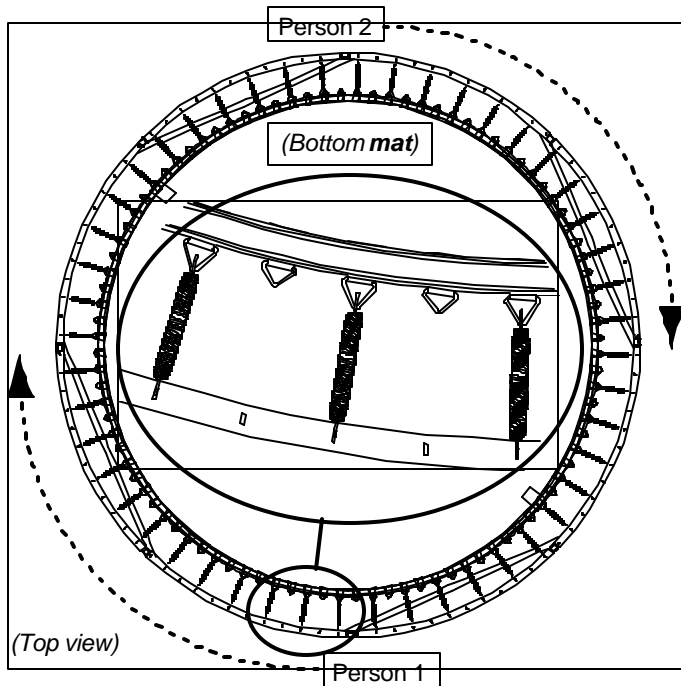
9) Start at a spring that is already connected. While standing outside the frame, count 4 V-rings and spring notches clockwise, and connect another spring. The easiest way to connect a spring is to hook spring onto V-ring, then pull it toward you and hook it into spring notch on top of frame rail.



10) Continue counting 4 V-rings and notches and connecting a spring until you have gone all the way around the trampoline.

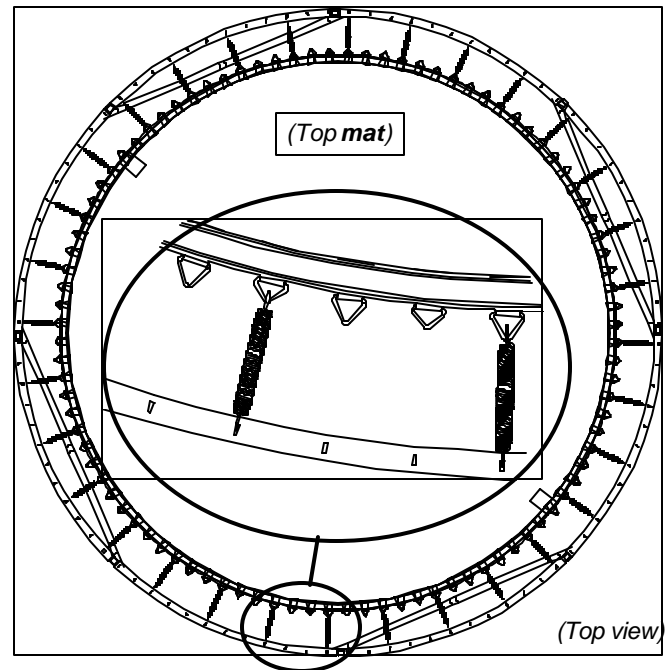
When you get to a spring that you connected in Step 8, reposition it if necessary, so that the springs are all spaced exactly 4 V-rings and spring notches apart.

Assembly and Installation Instructions



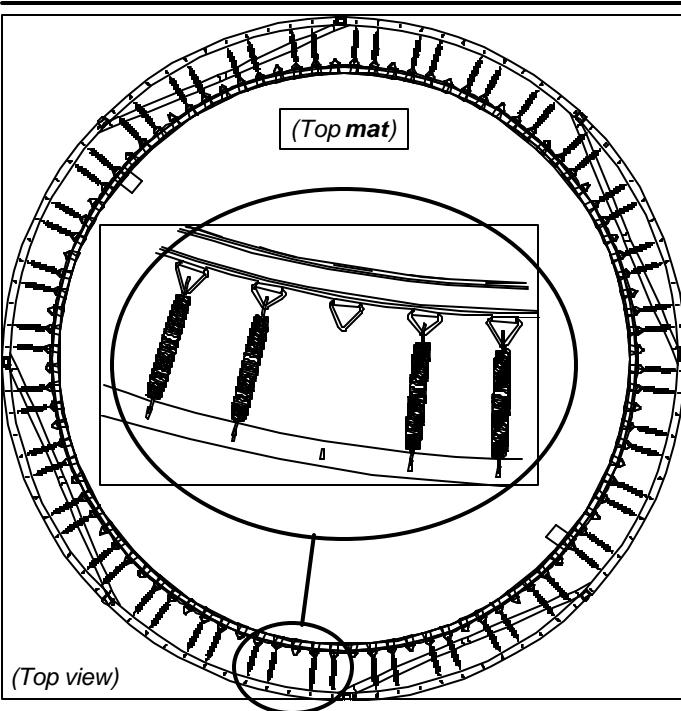
11) Now connect a spring to every middle Vring and spring notch, working clockwise around the trampoline. Have someone work across from you, also going clockwise.

Note: It is important to have someone working across from you. Otherwise the springs could become over-extended, causing them to become difficult to attach.

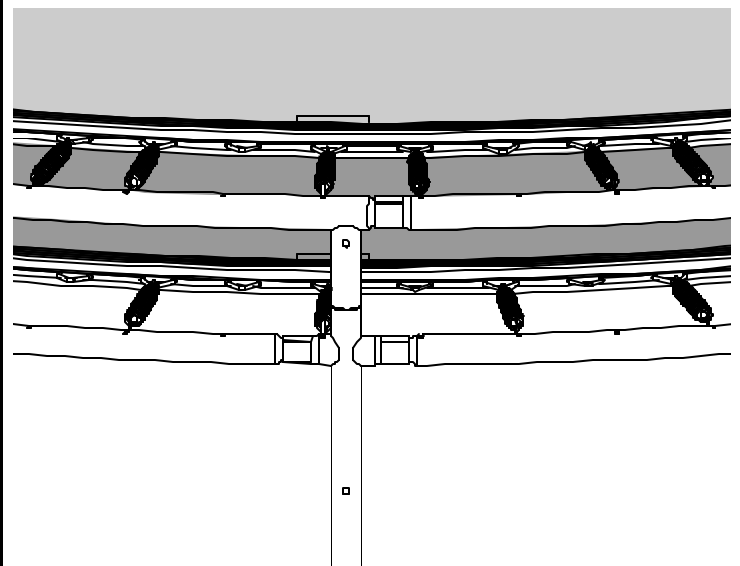


12) Connect remaining jumping mat to top rail of trampoline frame using 4 springs (as described in Step 8).

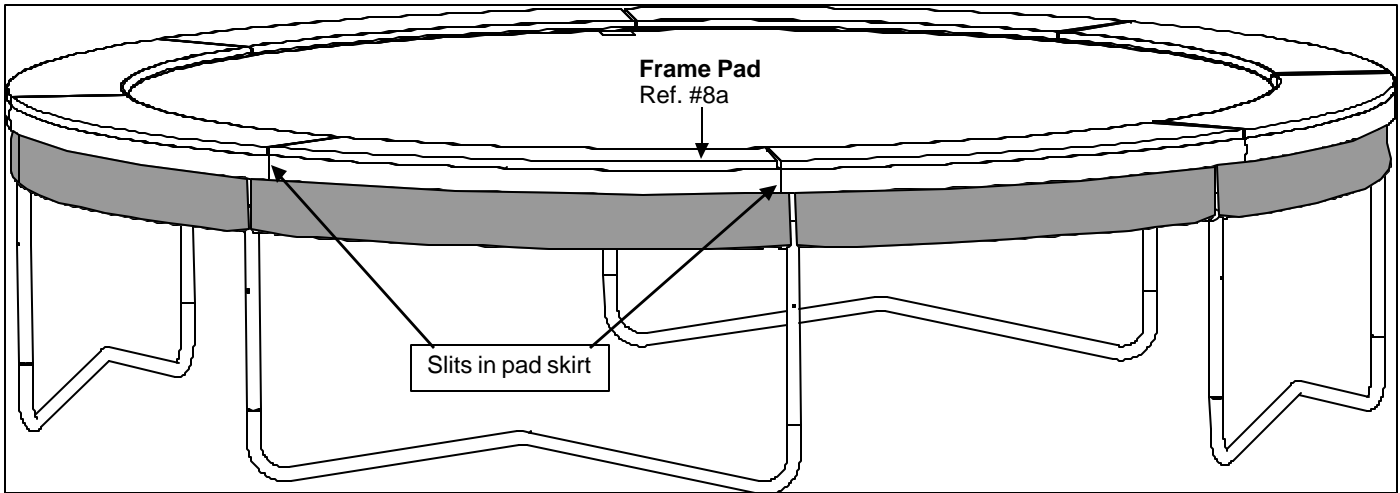
Starting at one of the 4 springs that you just connected, count 3 V-rings and spring notches clockwise, and connect another spring. Continue to install springs all the way around the trampoline. Reposition the initial 4 springs if necessary.



13) Now connect a spring to the left of every spring already installed, working clockwise around the trampoline. Have someone work across from you, also going clockwise. When finished, the springs should be spaced as shown above.



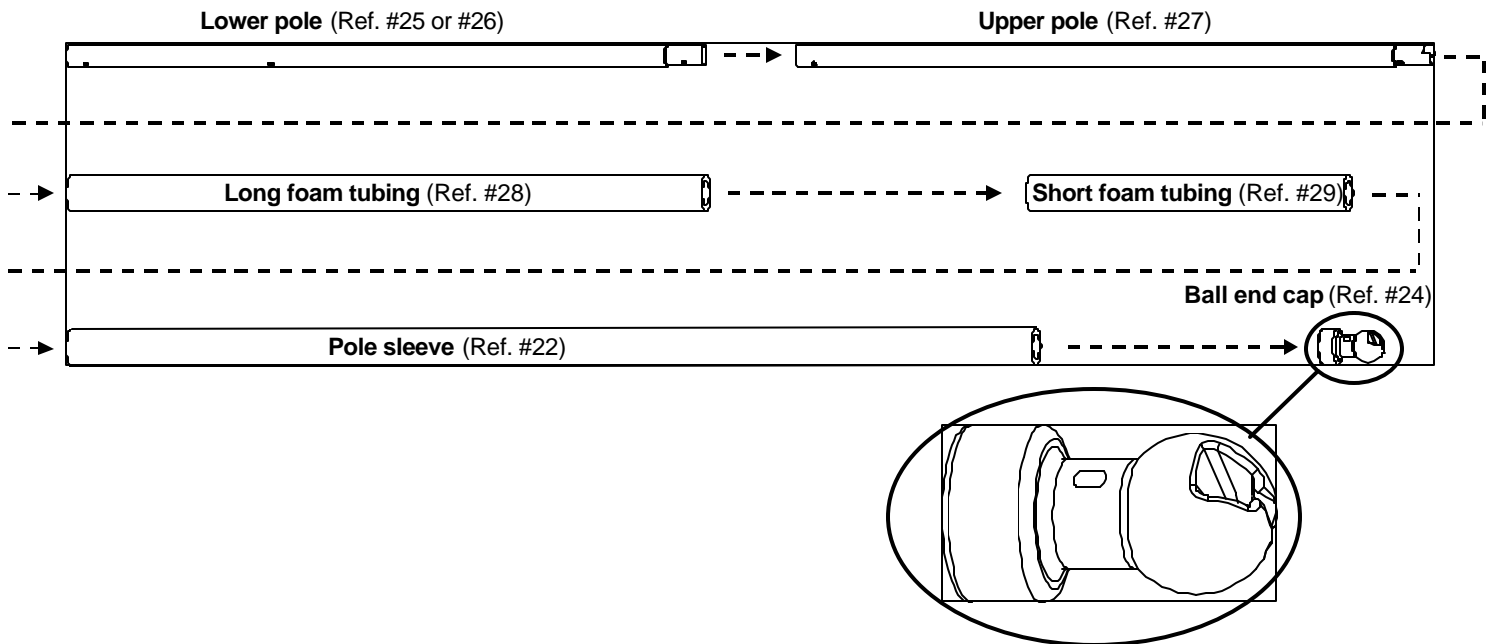
14) All 112 springs should now be connected. The bottom mat should have every other spring connected, and the top mat should be lacking a spring at every 3rd spring location.



WARNING: Trampoline use is not recommended without the frame pad installed (see Picture A on page 25). The frame pad is designed to reduce the possibility of injury by protecting the user from coming into contact with the frame and springs of the trampoline. It is very important that you properly and securely attach the frame pad to the frame, and that it is in the correct position prior to using the trampoline.

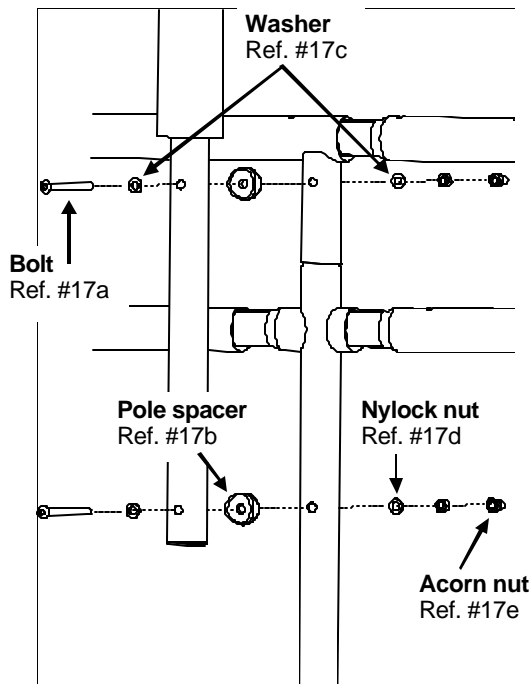
15) Lay frame pad on trampoline, with connections facing down. Align pad so that slits on outside edge of pad skirt line up over each leg of trampoline. If they do not line up, rotate pad to an adjacent leg.

Note: Do not use pad bungees (located on underside of frame pad) to secure frame pad around leg of trampoline at this time. This will be done after installing the safety enclosure poles in a later Step.

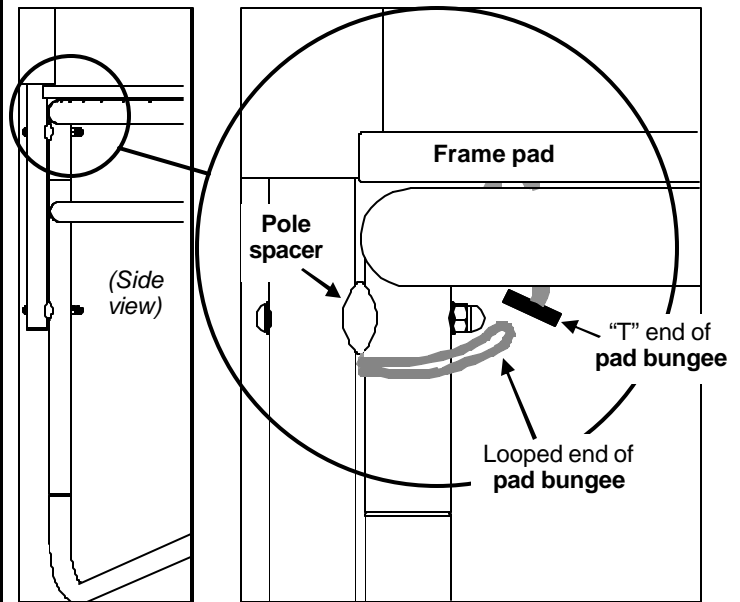


16) Build all pole assemblies as shown. (Pole sleeve and foam will fit tightly up inside ball end cap.)

Assembly and Installation Instructions

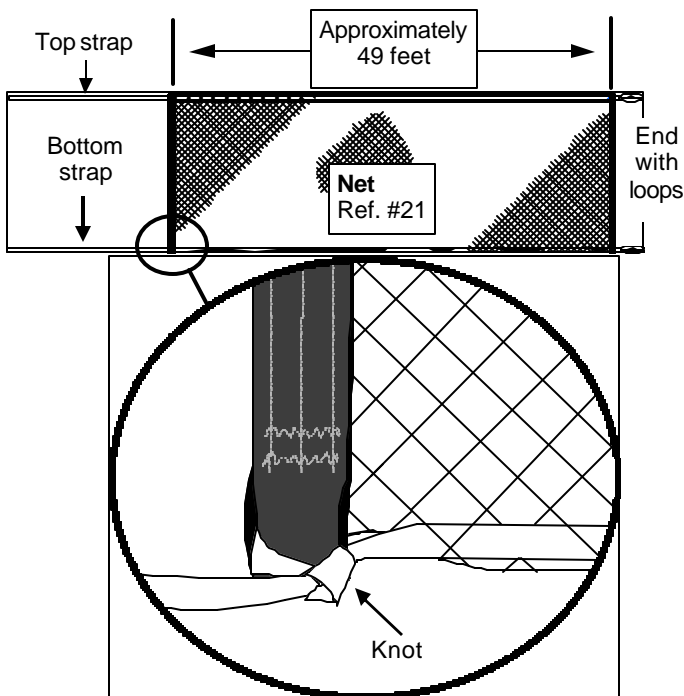


17) Using the tools and hardware provided, attach a pole to the outside of each trampoline leg. Snugly tighten bolts and Nylock nuts with wrenches. Hand-tighten acorn nuts.

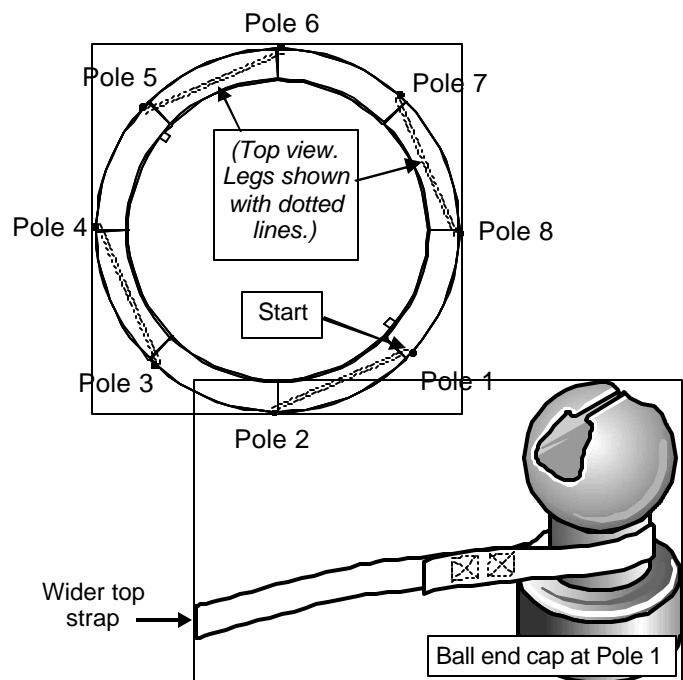


18) Wrap looped end of pad bungee (located on bottom side of frame pad) around leg of trampoline, between vertical leg piece and pole. Wrap looped end around the "T" on the opposite end of the bungee. Be sure the bungee wraps beneath the top pole spacer, as shown.

Note: Be sure pad bungee can move freely after connecting around leg of trampoline.

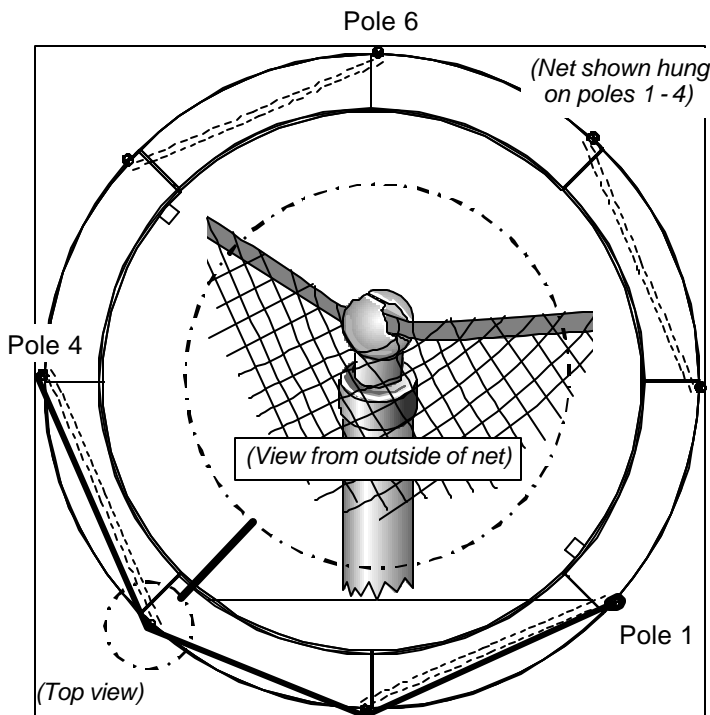


19) IMPORTANT: To ensure proper door overlap, lay net flat on ground, measure net, and adjust knots as necessary to ensure that the distance between knots is between 46 feet 8 inches, and 47 feet.

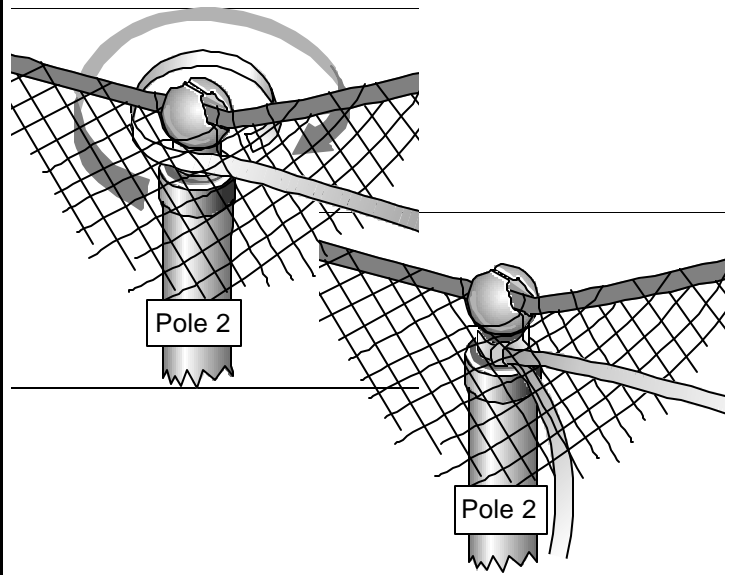


20) Top strap of net is slightly wider than bottom strap. Wider strap *must* be at top of net. Place looped end of top strap of net around ball end cap at pole 1.

Assembly and Installation Instructions

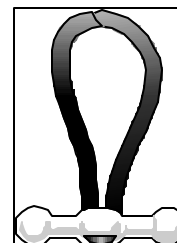
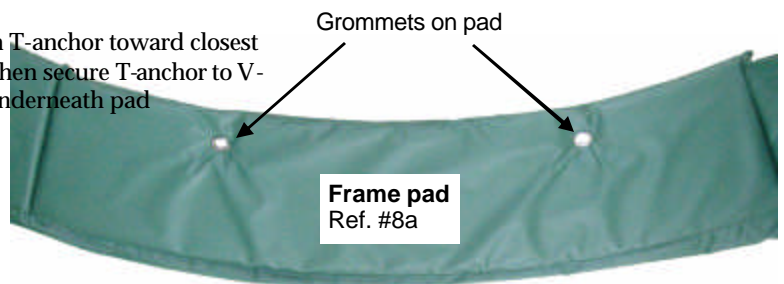
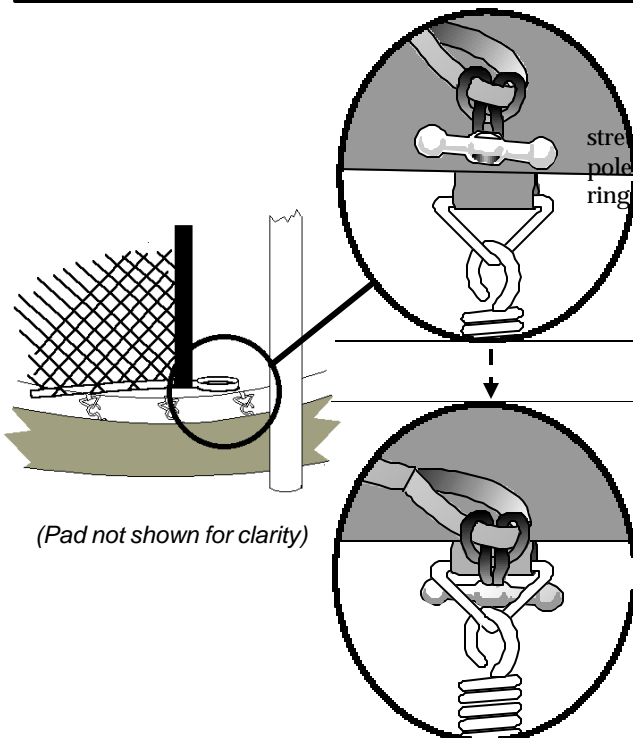


21) Hang net clockwise around outside of all poles. Top strap and 1 mesh of netting rest in groove on top of ball end cap. Top strap should hang slightly curved between poles.



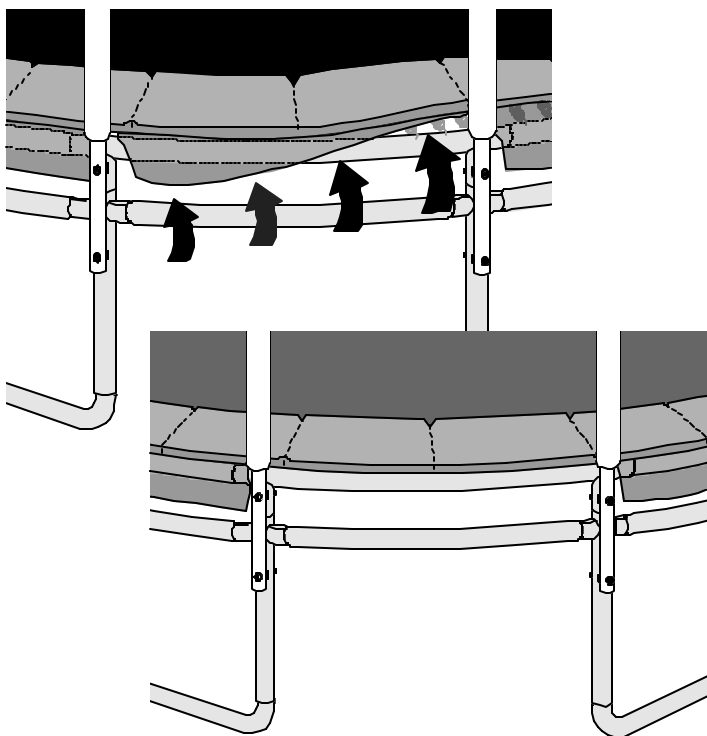
22) Continue back to pole 1. Hang net around outside of pole 1, with top strap and 1 mesh of netting resting in groove on top of ball end cap. Then pull net to pole 2. Feed top strap through top of net near pole 2. Wrap top strap around ball end cap to secure it. Then tie a double knot in the strap. Loosely wrap excess strap around pole 2, and tie off loose end toward bottom of pole.

Note: Bottom of net may not be touching trampoline at this time. This is normal.

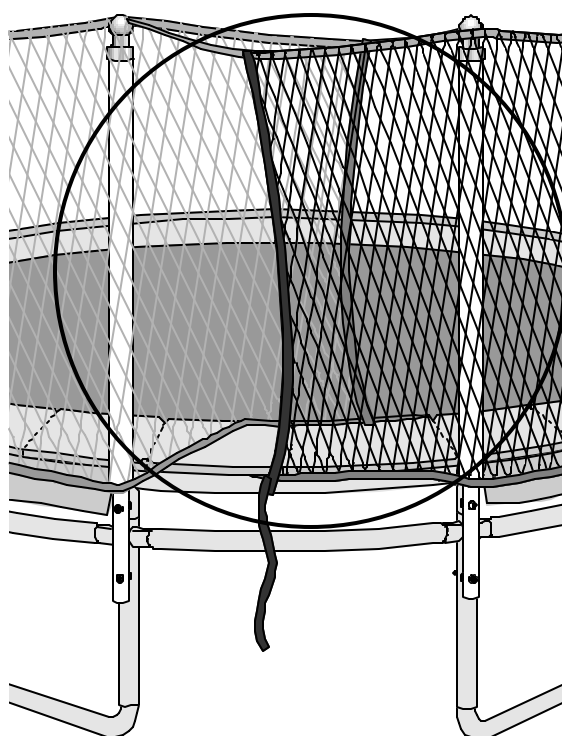


23) At inner panel of net, connect a bungee T-anchor to loop of bottom strap. Stretch T-anchor toward pole 1, pass T-anchor through grommet on top of frame pad, stretch T-anchor toward pole 1 again, then secure T-anchor to V-ring underneath pad. This will not only secure the bottom of the net, but it will also help to secure the frame pads.

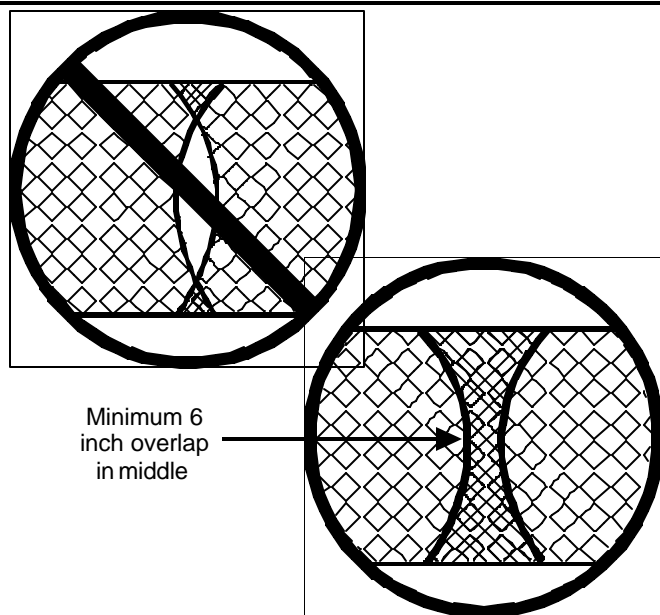
Assembly and Installation Instructions



24) Lift frame pad between poles 1 and 2. Tuck pad skirt up underneath pad, so skirt is wedged between bottom of pad and rail of trampoline.

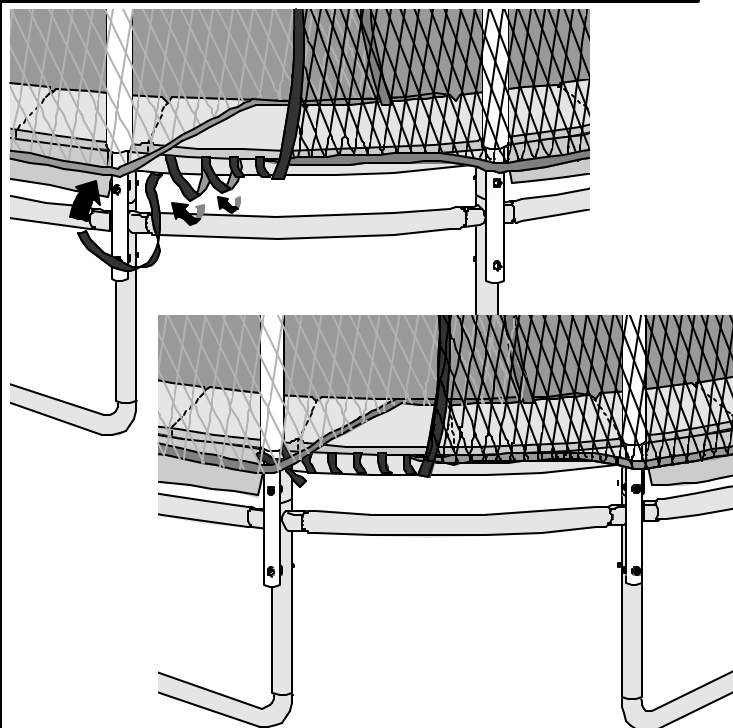


25) At outer panel of net, pull the bottom strap as close as possible to pole 2. There should now be an "hourglass" shape at the overlapping doorway.

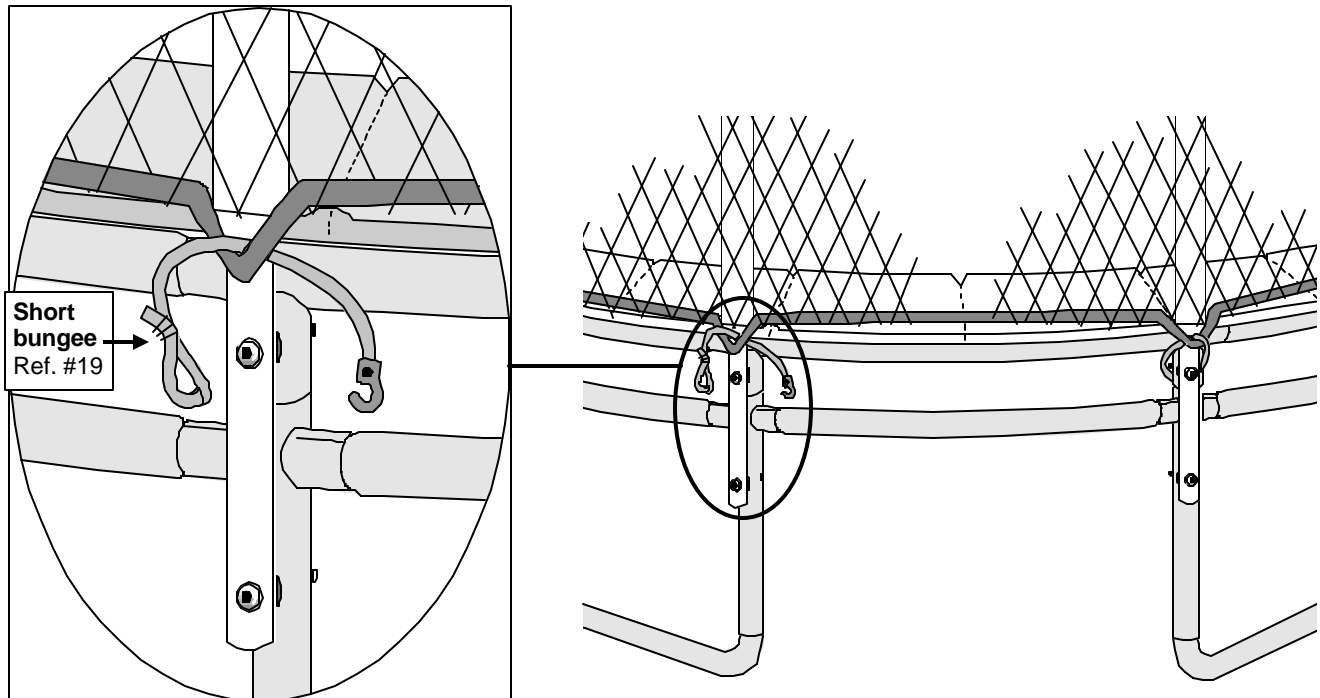


26) When hung correctly, the inner and outer panel of net should overlap by a minimum of 6 inches in the middle. It can have as much as 3 feet of overlap, but the net should not extend past poles 1 or 2.

Note: If the net does not overlap by at least 6 inches in the middle, be sure your net measured between 46 feet 8 inches and 47 feet (see Step 19).

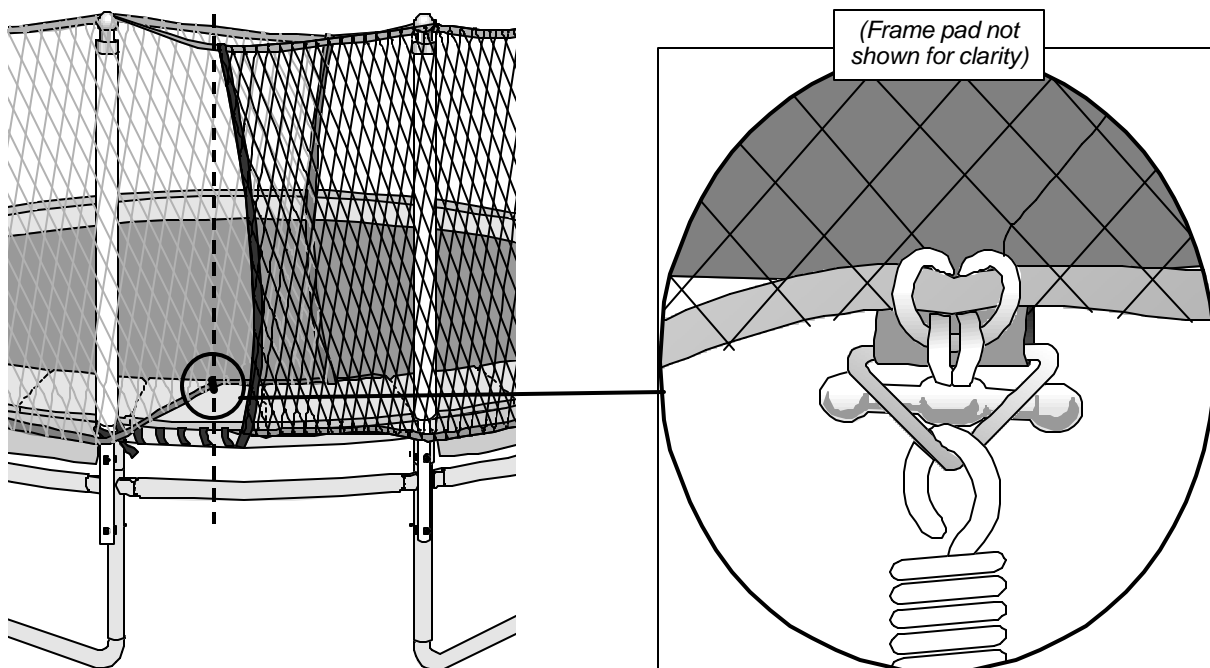


27) Securely wrap bottom strap around rail toward pole 2. Tie a knot around pole 2 to secure the strap to the rail. You should still have a minimum of 6 inches of overlap at the entryway.



28) Working clockwise from pole 2, pull bottom of net down pole, so that bottom strap is positioned below bottom of pole foam. Wrap short bungee around bottom strap, then around trampoline leg, and connect ends of bungee together under trampoline frame.

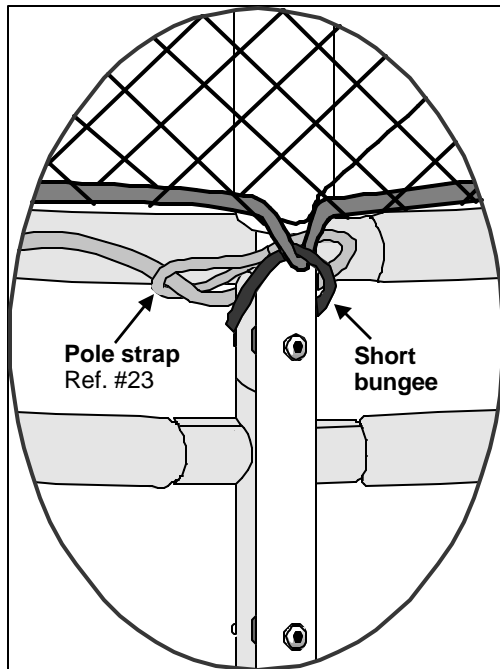
>> Repeat at all other poles, continuing to work clockwise around trampoline.



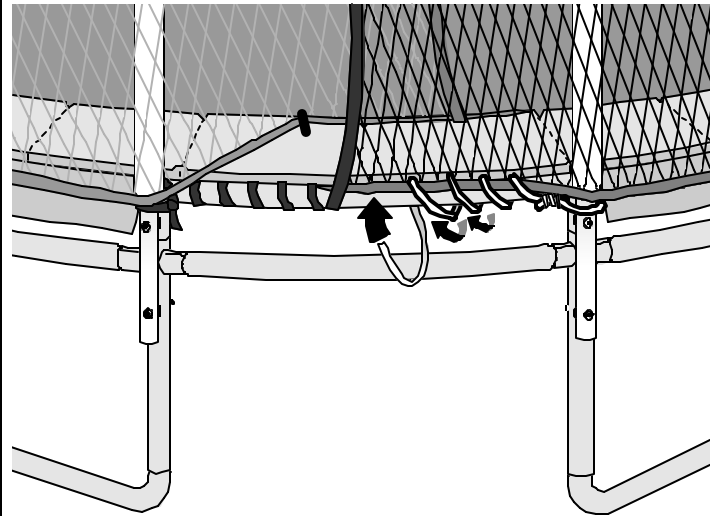
29) Divide inner panel of net at overlapping doorway into halves. Connect bungee T-anchor to bottom strap of net at the halfway point. Then pass T-anchor through grommet on top of frame pad, stretch T-anchor toward pole 2, then secure T-anchor to V-ring underneath pad.

Note: Do not connect bungee T-anchor to net mesh, only to bottom strap.

Assembly and Installation Instructions

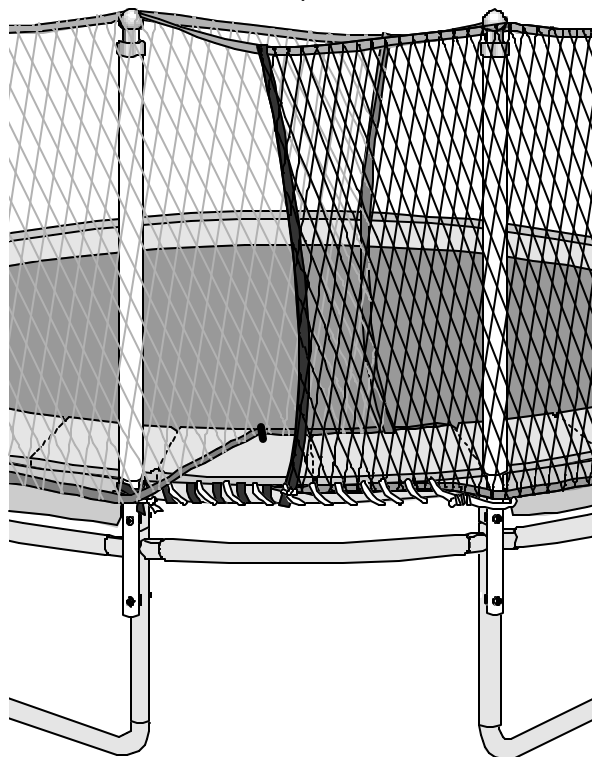


30) Wrap a pole strap around pole 1 and vertical leg piece as shown. Strap must wrap around pole and leg below rail, and behind short bungee. Then pull non-looped end of strap all the way through looped end.



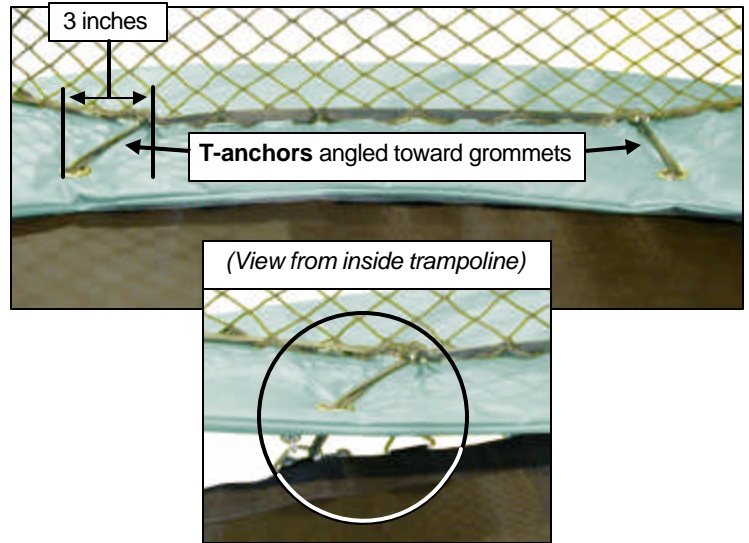
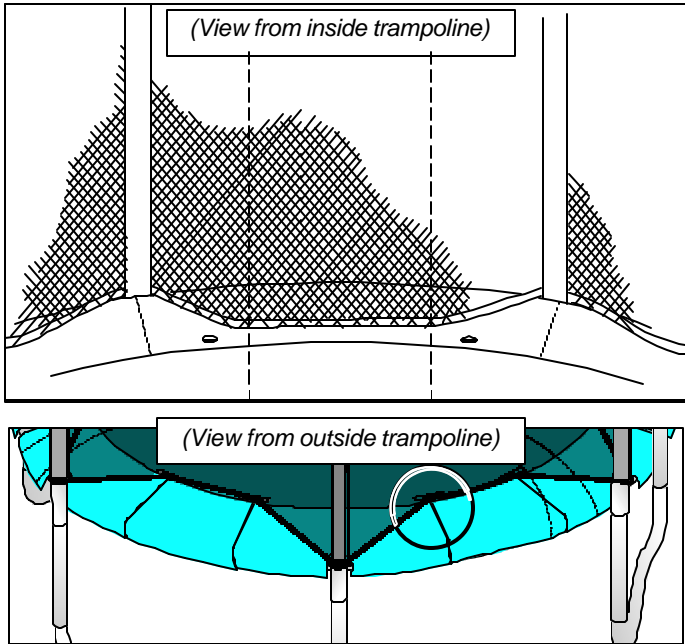
31) Wrap pole strap around rail and through bottom strap of outer panel of net. Continue wrapping pole strap around the rail and bottom strap until you get to the end of the net. Pole strap should wrap once around rail between each spring before getting to end of net. Secure at end of net with a knot.

Note: Do not wrap strap around net mesh, only to bottom strap.



32) Continue wrapping excess pole strap around rail toward pole 2. Pole strap should wrap once around rail between each spring before getting to pole 2. Secure at pole 2 with a knot.

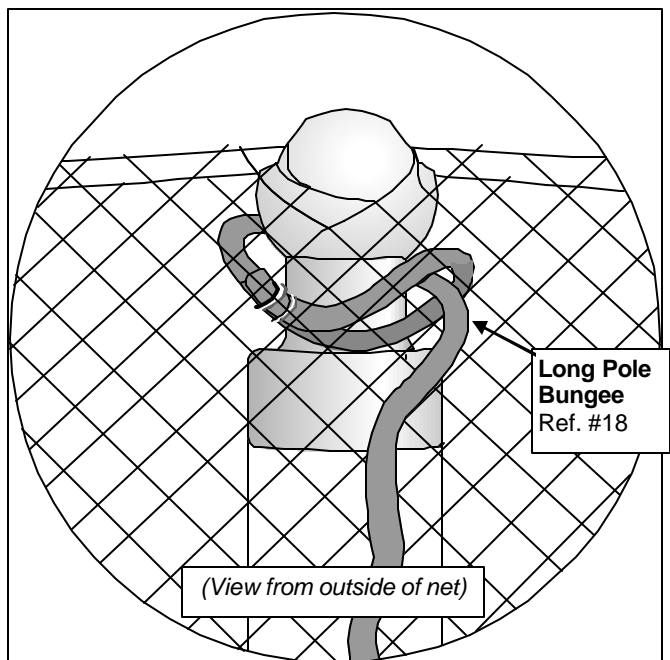
Assembly and Installation Instructions



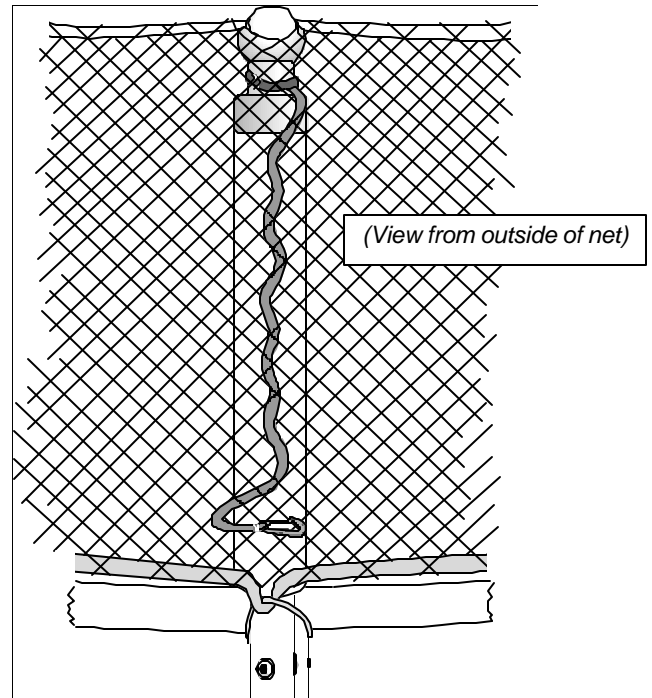
33) While standing on outside of trampoline, locate the oval grommets in each pad section and stand between them. Connect bungee T-anchor to bottom strap of net so that T-anchor is approximately 3 inches to inside of grommets, as shown. Pass T-anchor through grommet on top of frame pad, stretch T-anchor toward closest pole, then secure T-anchor to V-ring underneath pad. When installed correctly, bottom of net should lay flat against pad.

>> Repeat for all remaining sections of net, except overlapping doorway.

Note: Do not connect bungee T-anchor to net mesh, only to bottom strap.

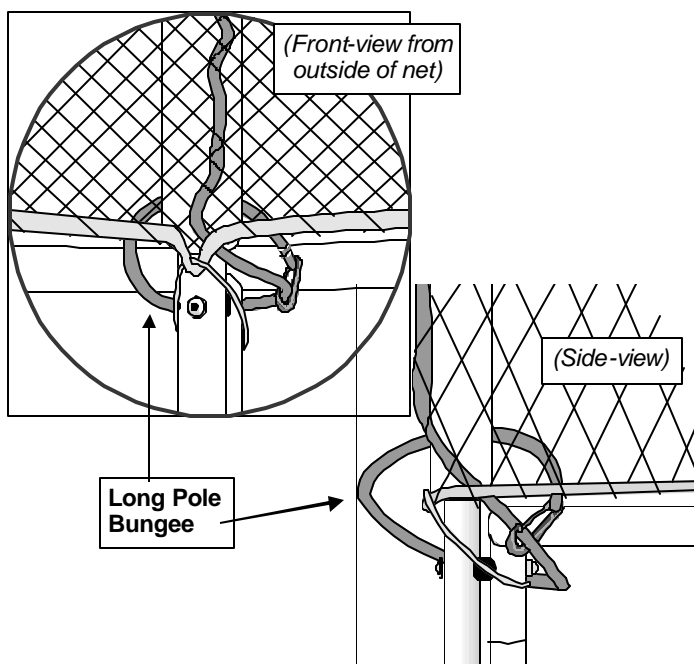


34) At top of net, wrap a long pole bungee around the ball end cap. Then pull hooked end of bungee all the way through looped end of bungee so that bungee is snug.



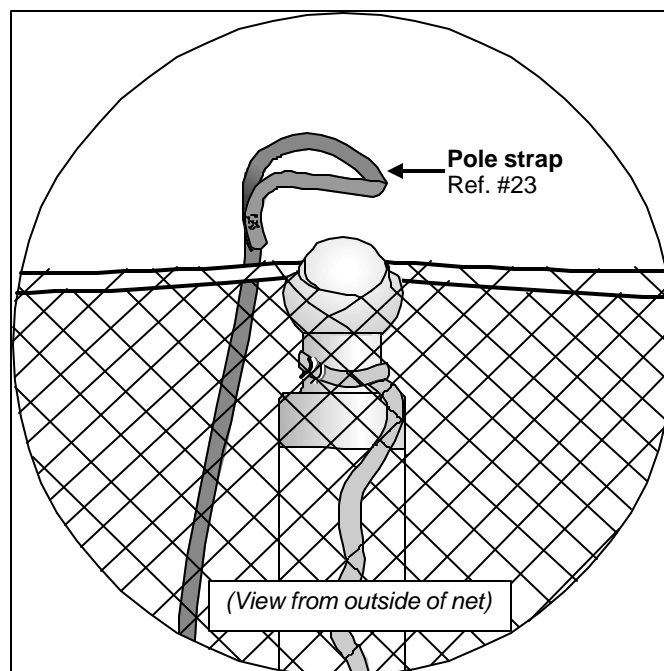
35) Weave long pole bungee in and out of approximately every 3 squares of net, on outside of pole. Bungee will weave on inside of net for 3 squares, outside of net for 3 squares, inside of net for 3 squares, etc.

Assembly and Installation Instructions

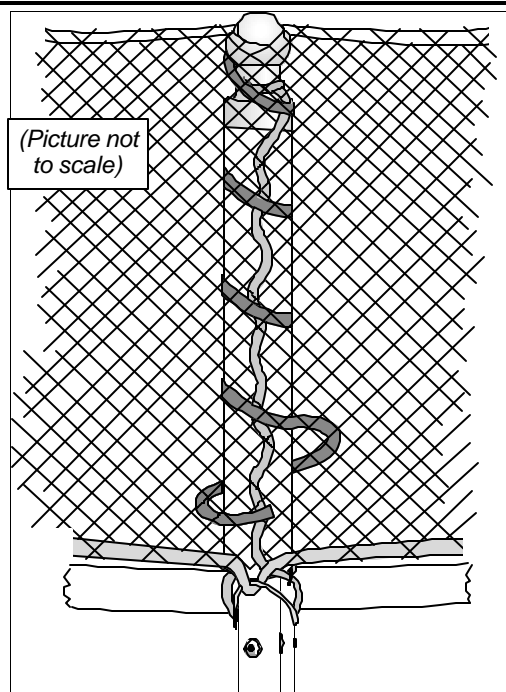


36) Wrap long pole bungee around vertical leg piece, under trampoline rail. Secure hooked end of bungee to bungee, between pole and rail, as shown.

>> Repeat Steps 34—36 at all remaining poles.

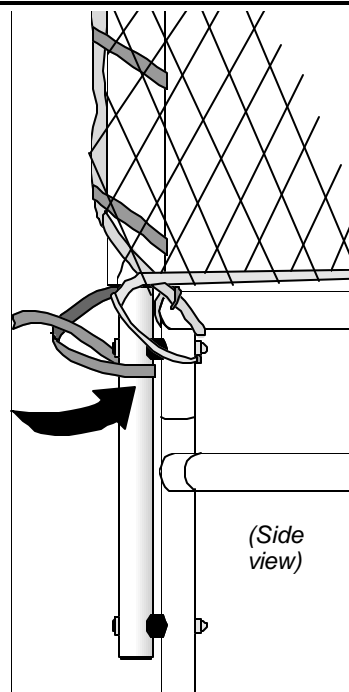


37) Place loop of pole strap in slot of ball end cap. Pole strap should hang on *inside* of net.



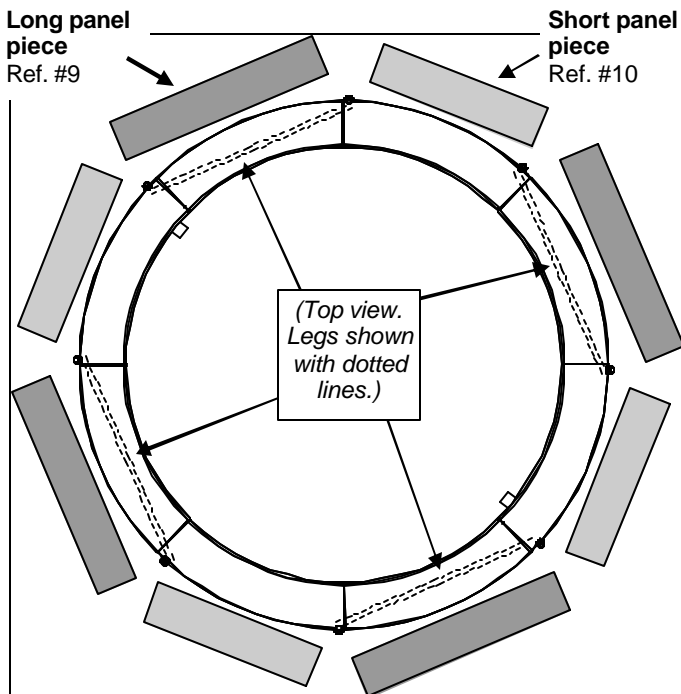
38) Wrap pole strap around pole and around long pole bungee on *inside* of net. This will create approximately 5—8 wraps.

Note: Do not wrap pole strap through net mesh. Only wrap it around the long pole bungee on the inside sections of the net.

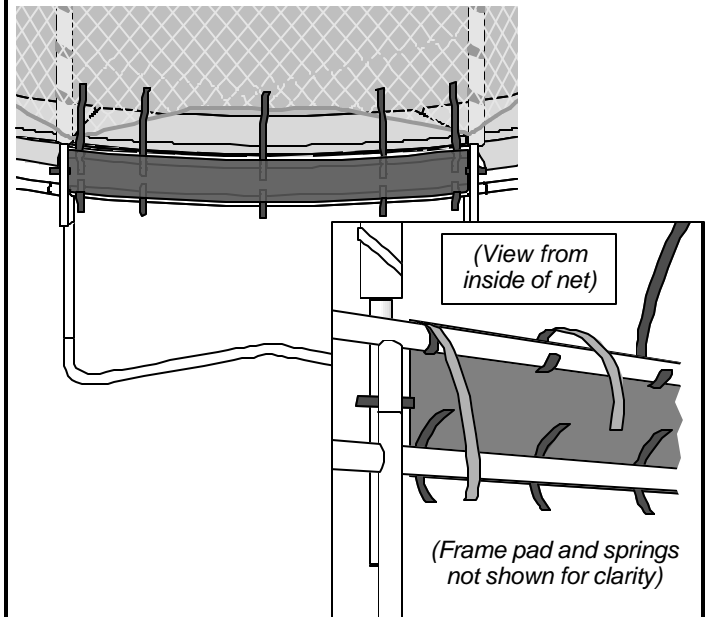


39) Tie end of pole strap off with a firm knot at bottom of pole, just below rail.

>> Repeat Steps 37—39 at all remaining poles.

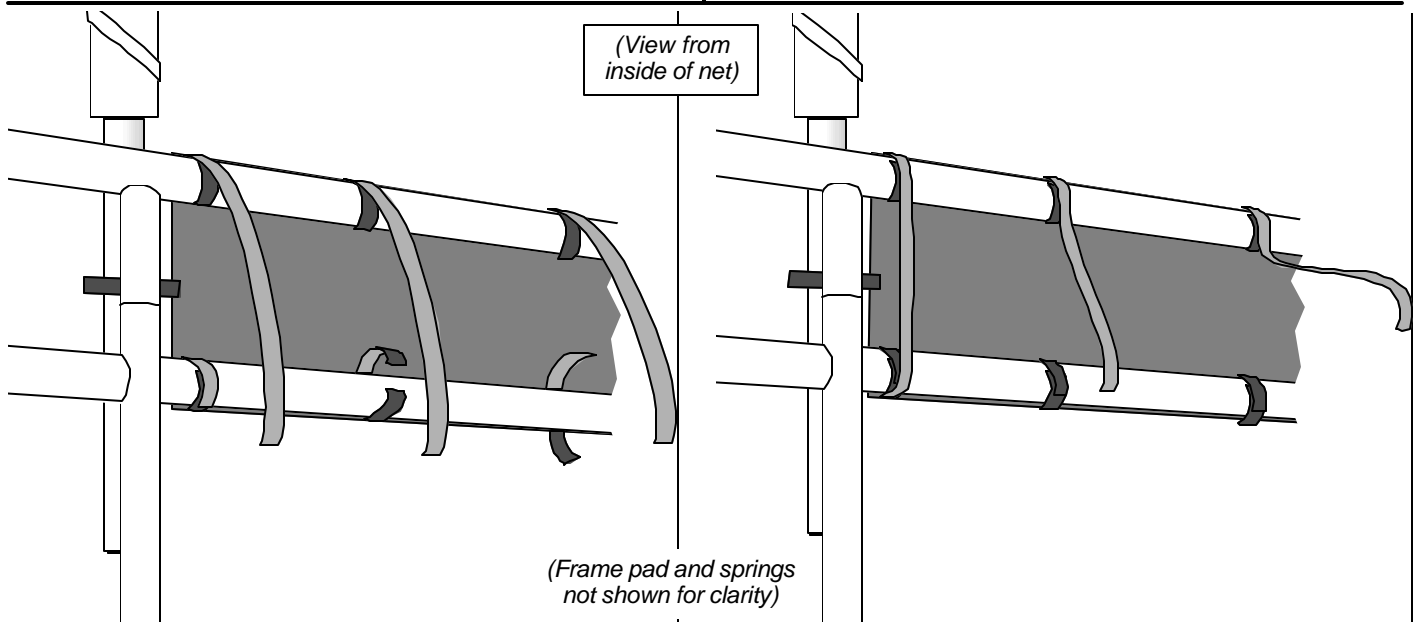


40) Lay panel pieces around trampoline (long panel pieces lined up with legs, and short panel pieces positioned between legs) as shown.



41) Making sure panel is centered between the poles, position panel between top and bottom rail pieces. Long Velcro straps must be at top of panel, and Velcro must be on inside of panel. Wrap long Velcro straps over top rail, beneath frame pad. Secure top Velcro straps to top rail as shown.

Note: Velcro will connect together on inside of panel.

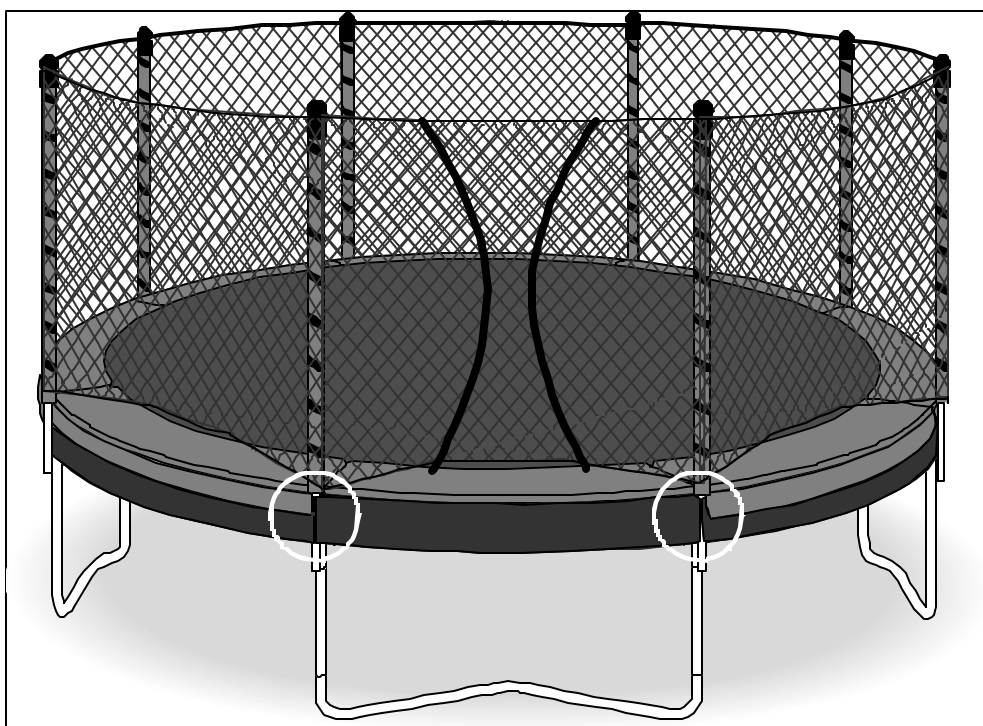


42) Secure short Velcro straps (located along bottom of panel) around bottom rail. Then secure excess long Velcro straps at top of panel, to short Velcro straps at bottom of panel as shown.

>> Repeat Steps 40—42 with the 7 remaining panel pieces. Short and long panels will alternate around the trampoline, as shown in Step 40.

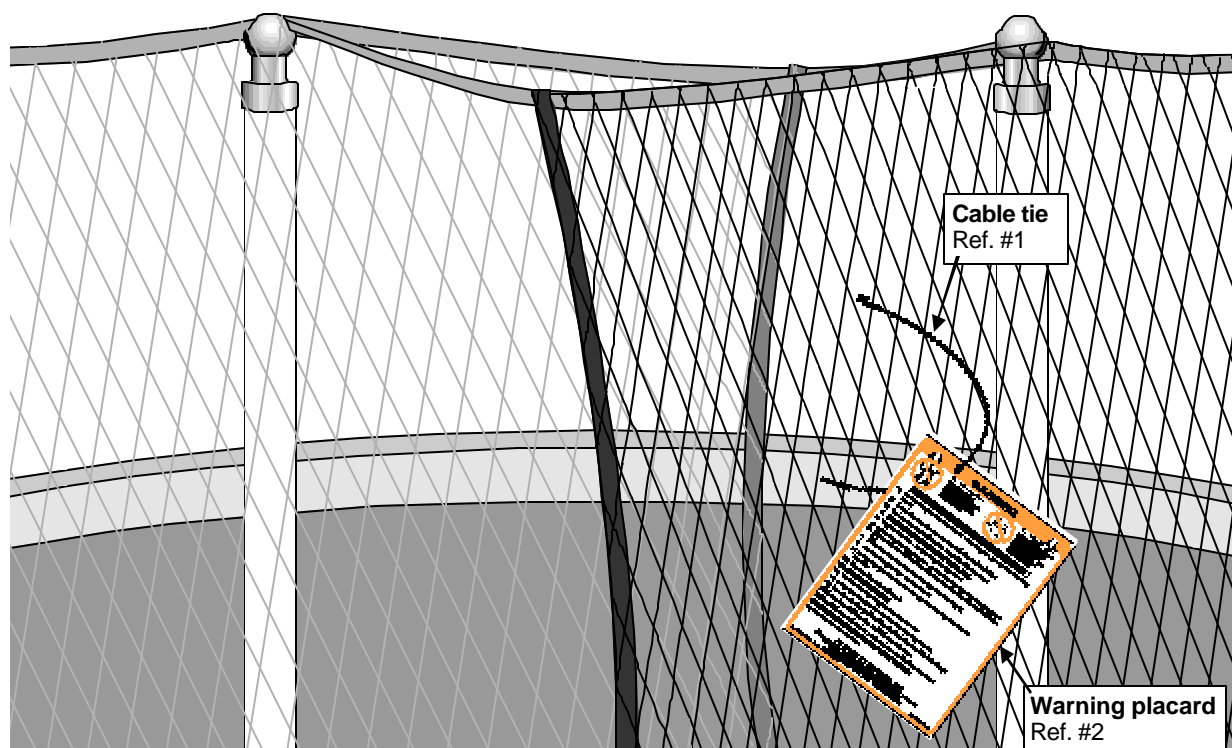
Note: Velcro will connect together on inside of panel.

Assembly and Installation Instructions



43) At each pole, between pole and leg, connect short Velcro strap to adjacent panel's short Velcro strap.

Panels are now completely installed.



44) Connect warning placard to outer panel of net at overlapping doorway using cable tie, where it can be most easily seen by those accessing the trampoline.

Final Steps

Assembly is now complete! Make sure all parts are securely assembled. Before using your 14ft DoubleBed Trampoline System, familiarize yourself and all users with the *Care and Maintenance Instructions*, *Warning Information*, and *Use Instructions* included in this manual.

To register your 14ft DoubleBed Trampoline, visit our webpage at www.jumpsport.com and click on the Product Registration link.



WARNING: Trampoline use is not recommended without the frame pad installed (see Picture A, below). The frame pad is designed to reduce the possibility of injury by protecting the user from coming into contact with the frame and springs of the trampoline. It is very important that you properly and securely attach the frame pad to the frame, and that it is in the correct position prior to using the trampoline.



Picture A

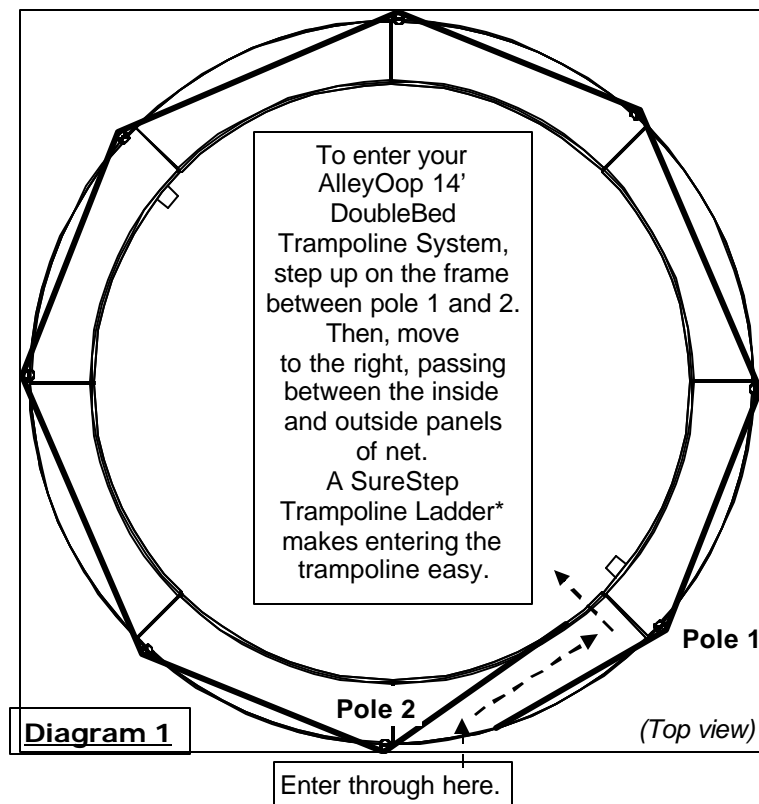
Frame Pad Placement - Showing Correct Placement over Frame Rails and Springs
(Section of frame pad removed for clarity. Be sure pad is completely installed before use.)

Assembly and Installation Instructions

Final Steps (continued)

See Diagram 1, below, to see how to properly enter the safety enclosure.

Note: The upper and lower support straps may need periodic tightening. Check the knots and straps regularly. If the net sags due to extended use, we recommend repeating Steps 20 through 39.



Disassembly

To disassemble your 14ft DoubleBed Trampoline System, follow the assembly Steps in reverse order. Do not attempt to disassemble any rail pieces before the mat and springs have been removed.

*For more information about the SureStep Trampoline Ladder, the Trampoline Anchor Kit, the ProFlex Basketball Set, the BounceBoard Extreme, and other great trampoline accessories, visit our website at www.jumpsport.com

Care and Maintenance Instructions

3

Your AlleyOop Sports Trampoline is made using quality materials and is finely-crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the trampoline and reduce the possibility of injury.

All trampolines require maintenance at some point. Springs may need to be replaced, rail pieces may become bent, stitching in the mat and frame pads may rot out. The following maintenance guidelines should always be observed.

Inspection (Trampoline)

Inspect the trampoline before each use and replace any worn, defective, or missing parts. The following conditions could represent potential hazards:

- Missing, improperly positioned, or insecurely attached frame padding
- Puncture, frays, tears, or holes worn in the bed or frame padding
- Deterioration in the stitching or fabric of the bed or frame padding
- Ruptured springs
- A bent or broken frame
- A sagging bed
- Sharp protrusions on the frame or suspension system

Inspection (Safety Enclosure)

Inspect the trampoline enclosure before each use and replace any worn, defective, or missing parts. The following conditions could represent potential hazards:

- Missing, improperly positioned, or insecurely attached barrier or enclosure support system (frame) padding and pole caps
- Puncture, frays, tears, or holes worn in the barrier or support system (frame) padding
- Deterioration in the stitching or fabric of the barrier or support system (frame) padding
- Ruptured springs
- Bent or broken support system (frame)
- A sagging barrier
- Sharp protrusions on the support system (frame) or suspension system

Note: The “bed” mentioned above and elsewhere in this manual, refers to the jumping surface (generally referred to as the “mat”). The “barrier” mentioned above and elsewhere in this manual, refers to the safety enclosure netting. The “frame” mentioned refers to the rail assembly pieces of the trampoline.

If any of the above conditions exist, your 14ft DoubleBed Trampoline System must be disassembled or otherwise protected against use until the condition is remedied.

Care and Maintenance Instructions

Trampoline Mat

Periodically inspect the trampoline for worn out or rotten stitching around the trampoline mat (bed). Stitching may fail due to excessive use or exposure to extreme weather. In most cases, evidence of deterioration will make itself known in the form of:

- Broken stitching around the edge of the mat
- Rotten or frayed fabric at the V-ring straps



Caution: *If any deterioration is found, all bouncing must cease and the trampoline must be disassembled or otherwise protected against use until the condition is remedied.*

The mat should be replaced with the appropriate AlleyOop part. Remember, the only thing between the jumper and the ground is the mat. If a deteriorated mat is not inspected properly, further jumping could cause the mat to pull away from the straps in a large area and the jumper may land on the ground, which could cause serious injury.

Cold Weather Protection

The 14ft DoubleBed Trampoline System is designed for year-round outdoor use. However, in climates of cold weather where snow and ice are common, we recommend the trampoline mat, springs, frame pad, and net be removed and stored in a dry area out of the sun. To remove these parts, simply complete the instructions for installing them in reverse order.

Ice and Snow

Use extreme care in removing any ice and snow that may have accumulated on the mat before removing the mat for storage. We suggest using a high pressure water hose and spraying upward from underneath the trampoline, starting at the mats lowest point. Another option is to pour hot water on the ice and snow to melt it away. Left unattended in snow and ice, your trampoline mat will accumulate weight in the middle, causing damage to your springs. **This type of damage is not covered by warranty.**

Do not use a sharp object - such as a shovel, hoe, or garden rake - to remove ice or snow as this may damage the mat. **This type of damage is not covered by warranty.**

Replacement Parts

All replacement parts should be ordered through AlleyOop Sports. Stores that repair shoes, awnings, or tents, as well as upholstery shops, do not have the proper materials, equipment, or methods for the proper/safe repair of trampoline mats and frame pads.

Call **AlleyOop Sports** at 408-213-2551 if you need replacement parts, or have any questions.

If any warning labels or signs become unreadable or missing, call AlleyOop Sports for free replacements.

Trampoline mats should be completely replaced if any tear or hole is greater than one inch in length. Patches over larger holes will eventually fail, creating a potential for hazardous injury.



Caution: *Do not repair trampoline mats with holes greater than one inch.*

Disassembly

To disassemble, follow the assembly Steps in reverse order. Do not attempt to disassemble any rail pieces before the mat and springs have been removed. See the Assembly Instructions beginning on page 11.

Care and Maintenance Safety Checklist (Trampoline)

Note: Inspect the trampoline before each use and replace any worn, defective, or missing parts.

Frame Pad

Our frame pad reduces the risk of accidental injury due to falling onto the frame railing and gives minimal resistance to striking or falling on and through the springs. The frame pad life-expectancy is one to two years. To increase life of pad:

- Do not allow jumpers to stand or sit on pad
- Do not allow jumpers to grab pad in order to pull themselves onto trampoline
- Do not allow sharp, abrasive objects to come in contact with the pad surface
- If you have a safety enclosure installed, rotate the pad periodically to spread out wear and tear

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Vinyl deterioration	Replace	_____	_____
Foam deterioration	Replace	_____	_____
Missing pads	Replace	_____	_____
Improperly attached pads	Reattach (see pad installation section of instructions)	_____	_____
Stitching deterioration	Re-stitch	_____	_____

Trampoline Mat

The trampoline mat requires periodic re-stitching maintenance every two to three years. Normal mat life is approximately five to eight years with two re-stitchings. Make sure the trampoline is visually inspected by a responsible adult, checking the stitching carefully at each V-ring before every use. See *Trampoline Mat* on page 29 for more information.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Bent or missing V-rings	Replace V-rings	_____	_____
Faded and breaking top thread	Regular re-stitch	_____	_____
Brittle and tearing V-ring straps	Complete re-stitch	_____	_____
Cuts, tears, or holes on mat	Patch (holes greater than one inch cannot safely be repaired)	_____	_____
Missing warning labels	Call AlleyOop for replacement	_____	_____

Springs

The life of a set of springs is three to five years depending on weight of jumpers, frequency of use, and care of the trampoline.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Over-stretched springs	Replace	_____	_____
Missing springs	Replace	_____	_____
Weak (soft) springs	Replace	_____	_____

Care and Maintenance Instructions (Trampoline)

Frame

The life of your AlleyOop Sports trampoline frame should last for many years, depending upon the weather in the area where you live.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Rust	Clean and paint	_____	_____
Structural failure	Replace	_____	_____
Bent frame	Repair or replace part	_____	_____
Sharp protrusions	Repair	_____	_____
Missing warning labels	Call AlleyOop for replacement	_____	_____

Safety Rules

Review this manual with all jumpers. Maintain all warning labels and signs. If labels or signs become lost or unreadable, write or call AlleyOop Sports for free replacements.

Care and Maintenance Safety Checklist (Safety Enclosure)

Note: *Inspect the trampoline enclosure before each use and replace any worn, defective, or missing parts.*

Pole Foam

The pole foam and vinyl pole sleeve life expectancy is two to five years. To increase the life of your pole foam and sleeves, do not allow people to grab them in order to pull themselves onto the trampoline.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Vinyl sleeve deterioration	Replace	_____	_____
Foam missing or deteriorating	Replace	_____	_____

Net

The net, support straps, and bungee cords will require frequent inspection for deterioration or fraying. Life expectancy is three to five years for the net, and one to three years for the straps and bungees.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Faded and breaking top or bottom net strap	Replace straps	_____	_____
Brittle and tearing net	Replace	_____	_____
Cuts, tears, or holes in net or net straps	Replace	_____	_____
Missing warning labels	Call AlleyOop for replacement	_____	_____

Steel Poles

The pole life expectancy is for many years. To increase the life of your poles, do not allow people to grab them in order to pull themselves onto the trampoline.

Check for...	Necessary Action	<u>Safety Check</u>	
		Safe	Unsafe
Rust	Clean and paint	_____	_____
Structural failure	Replace	_____	_____
Bent frame	Repair or replace part	_____	_____
Sharp protrusions	Repair	_____	_____
Missing pole warning label	Replace	_____	_____

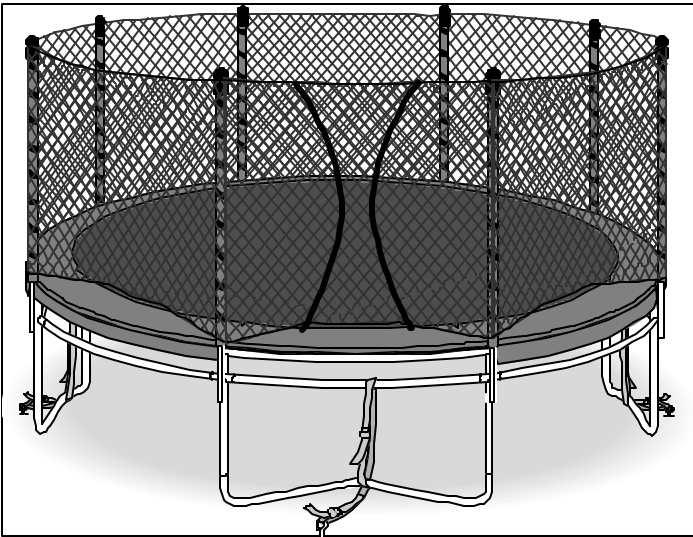
Safety Rules

Review this manual with all jumpers. Maintain all warning labels and signs. If labels or signs become lost or unreadable, write or call AlleyOop for free replacements.

Windy Conditions

It is possible for the trampoline to be blown about by a high wind. If you anticipate high winds, the frame should be secured to the ground with the use of an AlleyOop Sports Trampoline Anchor Kit. If you anticipate severe winds, the trampoline should be moved to a sheltered location or completely disassembled. Our anchor kit can be found in the **Accessories** section at www.jumpsport.com.

Diagram 2 AlleyOop Sports Trampoline Anchor Kit



Use an AlleyOop Sports Trampoline Anchor Kit to tie down your 14ft DoubleBed Trampoline System.

Moving the Trampoline





If you need to move your trampoline periodically, it should be moved by at least two people, and kept horizontal during the move. Both people should stand next to each other on one of the short ends of the trampoline, and lift that end of the trampoline. Rotate that end of the trampoline about five feet, then go to the opposite end of the trampoline, and do the same thing. This will slowly rotate each end of the trampoline toward your desired destination, and is the easiest way to move the trampoline due to its heavy weight. Disassemble the trampoline for any move greater than a few feet.

Care

Do not allow family pets on the trampoline, as claws may snag and pull the trampoline mat material or net material, or damage the frame pad or pole foam.

The 14ft DoubleBed Trampoline System is intended to be used by one person at a time, weighing less than 300 pounds. The user should either be barefoot or wearing gymnastic slippers or non-cleated athletic shoes. The user should remove all sharp objects from their person that may cause injury or damage to the trampoline mat. Heavy, sharp, or hard pointed objects should not contact the mat surface.

⚠ WARNING

	<p>DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death, even when landing in the middle of the bed.</p>		<p>DO NOT allow more than one person on the trampoline. DO NOT allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury.</p>
<p>Use trampoline only with mature, knowledgeable supervision.</p>			
	<p>DO NOT attempt to jump over the barrier.</p>		<p>DO NOT intentionally rebound off the barrier.</p> <p>DO NOT hang from, kick, cut or climb on the barrier.</p>

Points of Safety

It is essential that trampoline users follow a carefully planned safety program so that the trampoline can be fully enjoyed. Most accidents can be classified into the following:

- Before you jump
- Landing on springs or frame
- Bouncing off the trampoline
- Landing incorrectly on the mat

These are covered in detail in the following sections.

Before You Jump, Read this:

Please read the *Safety Rules* (under the *Use Instructions* section) with the following in mind:

- The trampoline enclosure is not designed to prevent injuries associated with unsafe use of the trampoline, or with more advanced skills like flips, somersaults, or acrobatic maneuvers. Do not attempt any of these activities.
- Each user should become familiar with the *Care and Maintenance Instructions*, *Warning Information*, and *Use Instructions* included in this manual.
- The trampoline enclosure does not replace the need for supervision by a responsible, knowledgeable adult.
- Allow only one person to use the entrance at one time.
- When exiting, do not jump off the edge of the trampoline. Always sit on the edge, then carefully lower your body onto the ground.
- Do not attach other apparatus to the trampoline enclosure unless it is an AlleyOop Sports-approved device. Any additional AlleyOop accessory that you may attach to the trampoline enclosure must be attached and used only in accordance with the instructions for such accessory.

Warning Information

Landing on Springs or Frame

The risk of falling on the springs or frame, landing between the springs, or hitting the frame can be reduced by:

- Proper mounting and dismounting of the trampoline
- Jumping at the center of the mat without traveling toward the side
- Properly installing the frame pads
- Properly installing the safety enclosure

Simple frame pads or spring covers on their own do not give adequate protection. Installing the **AlleyOop Sports Safety Enclosure** and using spotters, will greatly reduce the risk of injury.

Bouncing off the Trampoline

Bouncing off of the trampoline can be controlled, if not completely eliminated, through:

- Proper instruction and mastering of the “Stop Bounce” technique in the “Basic Skills” section
- Maintaining a position in the center of the mat
- Strictly forbidding any “flying dismounts” (i.e. jumping off of the trampoline onto another object or the ground)
- Installing an **AlleyOop Sports Safety Enclosure**
- Using spotters
- Using the trampoline only with mature, knowledgeable supervision

Keep objects away from the trampoline. It is dangerous to jump from the trampoline to the floor or ground. Do not jump from the trampoline into a swimming pool, onto a swing, or any other object. Do not install the trampoline on concrete, asphalt or hard compacted surfaces.

Landing Incorrectly on the Mat

Landing incorrectly on the mat creates great risk of a serious injury, with most injuries resulting from attempted somersaults/flips. It is strongly recommended that somersaults/flips are not performed.

Safety Rules (Trampoline)

It is the responsibility of the owner to become familiar with the safety rules and to convey these rules to all users.

WARNING

- DO NOT attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- DO NOT allow more than one person on the trampoline. Use by more than one person at the same time can result in serious injuries.
- Use trampoline only with mature, knowledgeable supervision.
- Trampolines over 20 inches (51 cm) tall are not recommended for use by children under 6 years of age.
- Inspect the trampoline before each use. Make sure the frame padding is correctly and securely positioned. Replace any worn, defective, or missing parts.
- Climb on and off the trampoline. It is a dangerous practice to jump from the trampoline to the floor or ground when dismounting, or to jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects.
- Stop bounce by flexing knees as feet come in contact with the trampoline bed. Learn this skill before attempting others.
- Learn fundamental bounces and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic fundamentals in various series and combinations, performing one fundamental after another, with or without feet bounces between them.
- Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height.
- While keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control bounce.
- Avoid bouncing when tired. Keep turns short.
- Properly secure the trampoline when not in use. Protect it against unauthorized use. If a trampoline ladder is used, the supervisor should remove it from the trampoline when leaving the area to prevent unsupervised access by children under 6 years of age.
- Keep objects away which could interfere with the performer. Maintain a clear area around the trampoline.
- Do not use the trampoline while under the influence of alcohol or drugs.
- For additional information concerning the trampoline equipment, contact the manufacturer.
- For information concerning skill training, contact a certified trampoline instructor.
- Bounce only when the surface of the bed is dry. Wind or air movement should be calm to gentle. The trampoline must not be used in gusty or severe winds.
- Read all instructions before using the trampoline. Warnings and instructions for the care, maintenance, and use of this trampoline are included to promote safe, enjoyable use of this equipment.

Note: The “bed” mentioned above and elsewhere in this manual, refers to the jumping surface (generally referred to as the “mat”). The “frame” mentioned refers to the rail assembly pieces of the trampoline.

Use Instructions (Safety Enclosure)

Safety Rules (Safety Enclosure)

It is the responsibility of the owner to become familiar with the safety rules and to convey these rules to all users.

WARNING

- DO NOT attempt or allow somersaults. Landing on your head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- DO NOT allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injuries.
- Use trampoline only with mature, knowledgeable supervision.
- Inspect the trampoline enclosure before each use. Make sure the barrier and the enclosure support (frame) padding is correctly and securely positioned. Replace any worn, defective, or missing parts.
- Do not attempt to jump over the barrier.
- Do not attempt to crawl under the barrier.
- Do not intentionally rebound off the barrier.
- Do not hang from, kick, cut or climb on the barrier.
- Wear clothing free of drawstrings, hooks, loops or anything that could get caught in the barrier.
- Do not attach anything to the barrier that is not a manufacturer-approved accessory or part of the enclosure system.
- Enter and exit the enclosure only at the enclosure door or barrier opening designated for that purpose.
- Read all instructions before using the trampoline enclosure. Warnings and instructions for the care, maintenance, and use of this trampoline enclosure are included to promote safe, enjoyable use of this equipment.

Note: *The “barrier” mentioned above and elsewhere in this manual, refers to the safety enclosure netting. The “frame” mentioned refers to the rail assembly pieces of the trampoline.*

Basic Skills

Basic trampoline skills include:

- Bouncing
- Stop Bounce
- Arm Action
- Bounce Variations

Bouncing

The most important basic skill in jumping on a trampoline, is controlling the height and landing of your bounce. The goal is to land in the center of the mat, or as close to the center of the mat as possible. The basic bounce should always be low. High, reckless bouncing should never be allowed.

Stop Bounce

The Stop Bounce technique allows the jumper to gain control by stopping quickly. It is done by keeping the feet in contact with the mat, and absorbing the rebound of the trampoline with the knees and waist. This skill should be learned right away and should be employed whenever you feel out of balance, or land away from the center area.

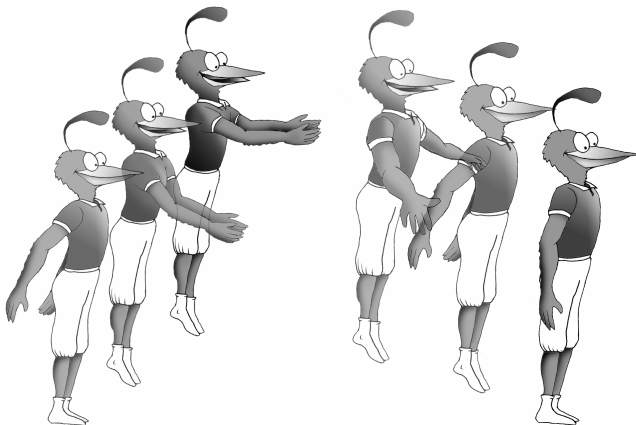
To learn the Stop Bounce:

1. Stand in center of the mat with your feet about hip-width apart.
2. Attempt three easy bounces; keep them low and controlled.
3. Focus your eyes toward the perimeter of the trampoline while bouncing, in order to keep your balance.
4. Stop the bounce when your feet contact the mat by bending at your knees and hips.

Arm Action

Arms are very important for proper control and lift. Whenever you go up, your arms go up. They go up to a set position about shoulder height and shoulder width. They should remain in this balanced position until you start to go down. Then they circle down slightly behind the hips, ready to lift again as you bounce up. See Figure 2.

Figure 2 Arm Action



Use Instructions

Bounce Variations

Figure 3 shows three variations you can perform in the air. These should be performed at the top of your bounce before returning to the normal landing position on your feet.

Figure 3 Bounce Variations



Tuck



Pike



Straddle

Practice these simple variations and concentrate on perfect form. When you are in position, make sure you point your toes and straighten your fingers (Pike and Straddle variations). Also make sure you take off and land in the same spot on the center of the mat.

These simple variations to the basic bounce can be a lot of fun, and are very important for gaining experience in coordinated movement and balance.

Basic Landing Positions

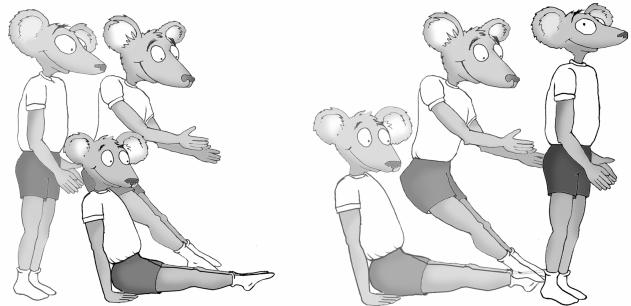
Once the jumper understands the body placement of the position, the drop can be performed after “priming” the trampoline mat. Priming is done by bending the knees and pushing down on the trampoline mat several times, thereby setting the mat in motion. The feet stay in contact with the mat during the entire priming motion.

Seat Drop

To perform a Seat Drop:

1. From the standing position, prime the mat several times.
2. Pick up your feet at the top of the last bounce, and sit down. You should land with your body in a seated position with your legs straight out in front of you and your toes pointed. Hands should be on the mat next to your hips. Fingers should be together and pointed toward your feet. See Figure 4.
3. Push on the mat with your hands to rebound up to your feet.

Figure 4 Seat Drop



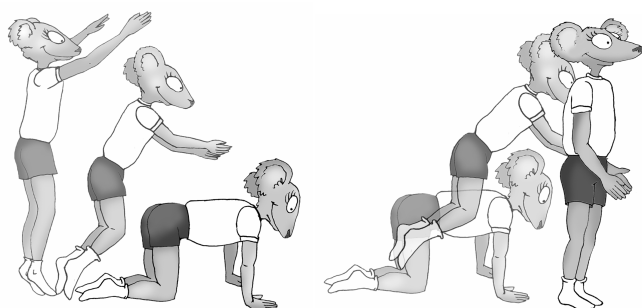
Hands and Knees Drop

To do a Hands and Knees Drop properly, there should be just as much weight on the hands as on the knees. The back should be about parallel to the mat. The knees and hands should land simultaneously, with the middle of the body landing in the center of the trampoline. The hands should be directly under the shoulders. The knees should be directly under the hips. The toes should be pointed. See Figure 5.

To perform a Hands and Knees Drop:

1. Get down on your hands and knees on the mat. Make sure you have weight on both your hands and knees. Do not sit on your heels.
2. Remain in this position and try to bounce. Do not rock back and forth between the hands and knees, but develop an even landing on all four points.
3. From the standing position, prime the mat several times. Lift upward with the hips, reach forward with the hands, and land on all fours. Look slightly in front of your hands on landing. Push to rebound to your feet.

Figure 5 Hands and Knees Drop

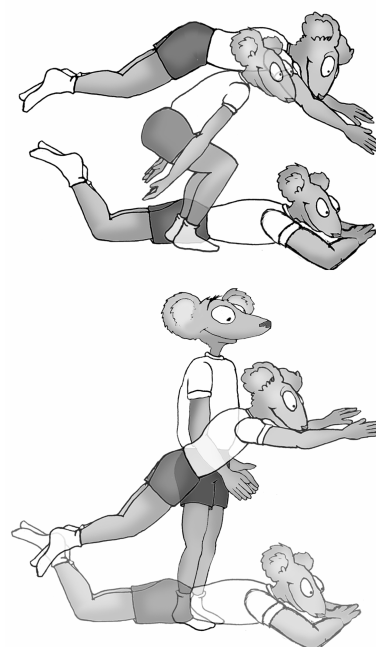


Front Drop

In a front drop, contact with the trampoline mat should simultaneously take place with your hands, elbows, chest, stomach, and hips. Knees should be bent. Hands should be placed close together with palms in contact with the mat, forming a triangle. Eyes should focus on the center of the triangle or slightly in front of your fingers. See Figure 6.

1. First learn how to go from the hands and knees drop to the front drop.
 - a. Start from the hands and knees drop position.
 - b. As you rebound from the hands and knees, stretch so that you land on your stomach. From this position, rebound to your hands and knees.
2. Next, perform Step 1, beginning and ending in a standing crouched position.
 - a. Start from a standing position with your knees bent and your upper body low and close to the trampoline mat.
 - b. Prime the mat several times.
 - c. Lift your hips gently upward and backward.
 - d. Land in a hands and knees drop, rebound and stretch into a front drop, and return to a hands and knees drop.
 - e. Push with the hands to return to your feet.
3. Lastly, perform Step 2 from a standing position.
 - a. Start from a straight standing position.
 - b. Prime the mat several times.
 - c. Perform a Front Drop as in Step 2.

Figure 6 Front Drop



Use Instructions

Front Drop Note: Your body must contact the trampoline mat all at once. If you land on your chest and arms first, they will rebound before the knees hit, which will result in a straining action on the back. If this type of landing is made with a traveling, diving approach, there is a good chance that the elbows may become skinned. If the landing is made so that the knees and hips hit first, then they will rebound and you will land heavily on your shoulders and face.

Series of Drops

Once you have mastered the individual bounce variations and drops, try performing them in sequence. For example: Seat Drop—Hands and Knees Drop—Front Drop or Seat Drop—Hands and Knees Drop—Seat Drop.

Twisting Moves

Twisting moves include:

- Swivel Hips
- Turntable
- Twist Variations

Swivel Hips

A Swivel Hips is a combination move consisting of a Seat Drop, half twist, then another Seat Drop.

1. First become familiar with the first part of a Swivel Hips.
 - a. Perform a seat drop.
 - b. Push down on the mat with the hands and straighten in the air with your arms stretched over your head.
2. Next, add the half twist.
 - a. Perform Step 1. As you rebound up to your feet, move one shoulder in the direction you want to twist.
 - b. Finish standing with arms stretched overhead, facing the opposite direction (180 degree twist completed).
3. Last, try the complete Swivel Hips twist. See Figure 7.
 - a. Perform a Seat Drop.
 - b. As you rebound with your arms overhead, twist around to face the opposite direction.
 - c. Land in another Seat Drop.

Figure 7 Swivel Hips

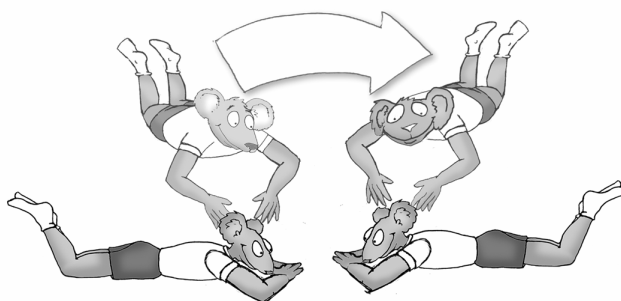


Turntable

A Turntable is a combination move consisting of a Front Drop, a Half Twist, then another Front Drop.

Figure 8 Turntable

1. First become familiar with the first part of a Turntable.
 - a. Begin in a hands and knees position, with hands forming a triangle, like a Front Drop.
 - b. Prime the mat in this position.
 - c. Push backward with your hands and extend your body to land in the Front Drop position.
 - d. Repeat several times in succession: Hands and Knees Drop—Front Drop—Hands and Knees Drop, etc.
2. Next, perform the movement in Step 1, but at twice the speed so as to bring the knees inward, under the hips and out again without touching the knees on the mat.
3. Now, perform the movement in Step 2, but push sideways on the mat so that your body rotates before you land on the mat.
4. Last, try the complete Turntable twist from a standing position. Prime the mat and perform a Front Drop. Push sideways, complete a 180 degree rotation, and finish in a Front Drop facing the opposite direction. See Figure 8.



Twist Variations

You can have hours and hours of fun and challenging bouncing by combining twists with each of the basic landing positions (Drops). You can twist after the landing. For example: Seat Drop with a half twist and land on your feet.

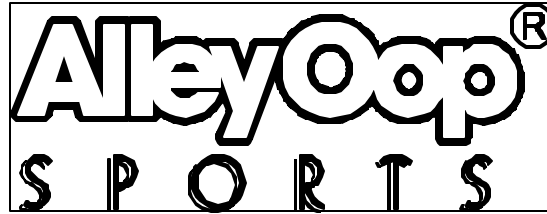
You can add more twists. Always remember to practice and perfect the simpler twists before moving on to more complex twists.

You can also perform a series of twists. For example: perform several Swivel Hips in a row, all in the same direction or alternate directions. You can do the same thing with Turntable twisting.

If you find you love the trampoline and have mastered the moves discussed in these instructions, we encourage you to seek additional training from a certified trampoline instructor.

Use Instructions

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Limited Lifetime Warranty

What is covered by this warranty? This warranty covers any defects in materials or workmanship on all of the components of the AlleyOop 14ft DoubleBed Trampoline System, and is extended exclusively to the original retail purchaser.

How long does this coverage last? Warranty coverage for each component begins from the original date of purchase and lasts as follows:

- Steel trampoline frame and safety enclosure poles – lifetime of the original owner
- Fabric on jumping surface (mat) – 5 years
- Stitching on mat (includes V-rings and straps that hold the V-rings in place) – 5 years
- Springs – 5 years
- Safety enclosure netting – 5 years
- Frame pad – 1 year
- All other components of the trampoline and enclosure – 1 year

What will AlleyOop Sports do? If you return the defective part to AlleyOop Sports, as instructed below, AlleyOop Sports will either repair or replace such part, at AlleyOop Sports' discretion, and return it to you.

What is not covered by this warranty? This warranty does not cover expenses of on-site labor, travel, assembly or disassembly, or other charges associated with the repair or replacement of covered components. This warranty also does not cover any problem that is caused by abuse, misuse, commercial or public use, ordinary wear and tear, weathering, acts of God (such as wind and lightning), failure to follow directions, improper installation, or improper maintenance. Rust is a natural occurrence with any outdoor steel product and is likewise not covered by this warranty, to the extent that it does not affect the structural integrity of the part.

ALLEYOOP SPORTS IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL, OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY LOSS, INCLUDING BUT NOT LIMITED TO ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

How to get a defective part replaced:

- 1) Call the AlleyOop Sports Customer Service department at 408-213-2551 to obtain a Return Authorization number. All returns must be pre-authorized.
- 2) Send the part(s) to the designated Service Center, along with a copy of your original sales receipt and a brief written description of the problem, including how it occurred. You must pay freight and insurance to return the part to AlleyOop Sports. At AlleyOop Sports' sole discretion, we may ask you to send photographs in addition to or in lieu of returning the part.
- 3) After inspecting the returned part(s), AlleyOop Sports will make a final determination whether the part is covered by this warranty. We reserve the right to examine photographs or physical evidence concerning parts claimed to be defective prior to making a final determination concerning the claim. A repaired or replacement part will be returned to you. Please allow 3 to 4 weeks for delivery.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

JumpSport, Inc.
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San Jose, CA 95112

408-213-2551

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