Enhanced Mat Installation for JumpSport Fitness Trampolines®

If the mat you plan to install has loops sewn on the underside of the mat skirt—found along the outer edge—follow these assembly instructions.

Assembly Instructions

The photo in Step 5 may be all you need to install your mat, but we recommend reviewing the steps provided here. **Note:** It may be easier to perform some of the steps after first removing all of the legs of the trampoline. You may want to test if you feel comfortable removing the mat by positioning yourself off of the trampoline initially. Doing so will involve pushing the EnduroLast™ bungee assemblies away from you. We will show both methods initially.

**Step 1:** Before removing the old mat, note that the orientation of the logo is centered over one leg. It may even be helpful to take a photo or two, flipping up the skirt on the edge near the logo, to show the placement of the bungees. Also note if each frame section has 5 or 6 bungee assemblies.

When ready, remove the old mat, slipping the bungee off of the saddle of each bungee connector.

**Step 2:** JumpSport EnduroLast™ bungee cords are designed to last a long time, but this will depend on how much they are used. Signs of some fraying is OK, but if there is no stretch left in the cords, or the outer sheath has frayed to expose the inner sheath, you may need to replace them. If you plan to install new bungees and have them, save the old mat assembly for reference. If you intend to reuse the bungees, flip the old mat assembly upside down, and take a photo of how the knots are positioned, so you can set up the new mat the same way. When ready, remove the bungees from the old mat.

**Step 3:** (See photo in Step 5.) Flip the new mat upside down. Identify the sewn loops on the underside of the new mat. Note how each loop lines up with one bungee connector assembly.

Install bungee knots into the cord slots on ONLY the connectors WITHOUT a matching sewn loop.
Step 4: Install these bungee assemblies around the frame and into the bungee connector saddles, making sure to orient the logo so that it is centered over a leg or leg studs, which are on the ground.

Step 5: Flip the JumpSport Fitness trampoline frame over so legs/leg bases are up. Fold a bungee in two and insert the “U” through a sewn loop, and install the loop into the saddle of the bungee connector.

Step 6: Wrap the knot ends around the frame, and hook into the bungee connector slots. Repeat for each bungee location that has a sewn loop.

Step 7: Install the legs if removed. Take the time to confirm that all of the knots are firmly positioned in each cord slot, that each “U” of the bungee is properly seated in the saddle, and that the bungee cords are evenly distributed around the frame, and the legs are tight before flipping the trampoline over so that it is right side up.

Step 8: Stand on the mat and bounce LIGHTLY. If you have a handle, it may be helpful to use it at this point. You are testing the bungees to make sure they are all properly seated in the bungee connectors, and that the mat looks distributed. GRADUALLY jump further into the trampoline. Make any necessary adjustments to the cords before resuming your regular workout activities.