Installation Instructions for Adjustable Replacement Net for Model 480 Enclosure AlleyOOP and Classic 10ft, 12ft, & 14ft

⚠️ WARNING

Read these materials prior to installing the Enclosure Net

**DO NOT** attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death, even when landing in the middle of the bed.

**DO NOT** allow more than one person on the trampoline. **DO NOT** allow more than one person inside the trampoline enclosure. Use by more than one person at the same time can result in serious injury.

**DO NOT** attempt to jump over the barrier.

**DO NOT** intentionally rebound off the barrier.

**DO NOT** hang from, kick, cut or climb on the barrier.

**Use trampoline only with mature, knowledgeable supervision.**

The maximum user weight is 245 pounds. This trampoline is not recommended for use by children under six years of age.
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12ft and 14ft trampolines have 8 enclosure poles while 10ft trampolines have 6 enclosure poles. The following installation pictures reference installation on 12ft and 14ft trampolines. On 10ft trampolines pole 6 will be in the position of pole 8 while pole 7 will not be present.

1) Become familiar with the numbering of the poles, as shown above. The doorway will be an overlapping section of net between pole 1 and pole 8 (12ft and 14ft trampolines) or pole 1 and pole 6 (10ft trampolines), and will be directly over a W-leg assembly. Stretch the net out, and locate the warning label and tag on one end. Put this end down to the left of pole 1, and lay the rest of the net out counter-clockwise around the circumference of the trampoline, along the outside of the enclosure poles. See image above and next photo below.

2) The front (outside) of the net has a tag and warning label. Ensure that they are on the bottom of the net, facing out, and are visible to users as they enter the trampoline.
3) On the end of the net with the warning label, locate the buckle at the top, and find the first hanging point by counting the following number of meshes away from the buckle according to the size table below:

- 10ft trampoline 5 meshes
- 12ft trampoline 3 meshes
- 14ft trampoline 8 meshes

Hang the top of the net at this point from the ball end cap, beginning at the enclosure pole to the right of the doorway (Pole 1). Continue to hang the top strap of the net from the enclosure poles in a counter-clockwise direction. The top strap will not be perfectly straight between poles.

4) Continue hanging the net around the circumference, back to pole 1. Thread the loose end of the net strap through the inner slot in the buckle, then over the center divider, and back out through the outer slot as shown in photos A and B above to join the two sides of the net. The strap should exit the buckle behind the buckle tab as shown in photo B above. Tighten the top and bottom straps most of the way, but leave the net slightly loose.

**Note:** Bottom of net may not be touching trampoline at this time. This is normal.
5) If the net is not centered or slightly to the right of center when viewed from outside the trampoline, adjust the meshes on the ball end caps so that it is centered. This ensures room for the ladder, so that the user may enter safely. Tighten all buckles and add a simple knot to the loose end of the strap, so the net will not slacken.

6) When hung correctly, the inner and outer panel of net should overlap by at least 6 inches in the middle. It can overlap by more, but should not be much closer than 8 inches to pole 8 (12ft and 14ft trampolines) or pole 6 (10ft trampolines).

**IMPORTANT:** If the net does not overlap by at least 6 inches in the middle, STOP. Do NOT continue with the installation. Go back to Step 3. Rehang net, being sure to pull it snugly from one pole to the next.
7) After the net is snug, and in position, wrap the lower buckles with the excess strap.

A) Feed the end of the strap back through the buckle as shown, so that the rounded tab at the end of the buckle is covered by the strap.

B) Feed the strap through the mesh on the outer panel of net. Wrap the strap around the bottom of the net and buckle, and feed the end through the adjacent mesh, so that it covers the buckle diagonally.

C) Continue by wrapping the strap around the bottom of the net and buckle, and back through the adjacent mesh, making an “X”.

D) Repeat this process, covering the buckle with diagonal wraps until you reach the end of the wide strap.

E) Use one end of the narrow strap at end to wrap around the wide strap a final time, and tie it with two knots, so the wide strap will remain in place.

F) Repeat this processes for the second buckle at the bottom of the doorway.
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8) Connect the bottom strap of the net at each leg using a strap buckle. Wrap the strap buckle around the lower net strap only (do not include any of the net mesh), letting the loose ends hang in front of the rail (A). Fasten the strap buckle behind and around the leg as shown (B). Fasten the strap by threading the loose end of the strap through the inner slot in the buckle, then over the center divider, and back out through the outer slot, as shown above. Tighten the straps.

>> Repeat this step at the remaining 7 poles (12ft or 14ft trampolines) or 5 poles (10ft trampolines).
9) At overlapping doorway, find the 2 button bungees on top of frame pad. Secure bottom strap of inner panel of net at each button bungee with a square knot.

*Note*: Do not wrap bungee around net mesh, only around bottom strap of net.

10) Working clockwise from the door, pull bottom of net down pole, so that bottom strap of net is positioned below bottom of pole foam. Use the button bungees on the trampoline pads to secure the bottom strap of the net to the trampoline. The net ties at two places per pad. Tie square knots around the bottom strap of the net.

**Installation is complete!**
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